

## IECEX TEST REPORT IEC 60079-1

# Explosive atmospheres – Part 1: Equipment protection by flameproof enclosures "d"

ExTR Reference Number .....: NO/DNV/ExTR21.0088/00

ExTR Free Reference Number.....: PRJN-313142-2021-PA-NOR

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Standard .....: IEC 60079-1:2014, 7<sup>th</sup> Edition

Test procedure .....: IECEx System

Test Report Form Number .....: ExTR60079-1 7A DS (released 2019-12)

# Instructions for Intended Use of Ex Test Report:

An Ex Test Report provides a clause-by-clause documentation of the initial evaluation and testing that verified compliance of an item or product with an IEC, ISO, ISO/IEC or IEC/IEEE Ex standard or technical specification. This Ex Test Report is part of an ExTR package that may include other Ex Test Report, Addendum, National Differences and Partial Testing documents, along with a single ExTR Cover. An Ex Test Report is to be compiled and reviewed by the ExTL. The Issuing ExCB indicates final approval of the Ex Test Report as part of the overall ExTR package on the associated ExTR Cover.

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# Possible test case verdicts:

- test case does not apply to the test item.....: N / A
- test item does meet the requirement.....:Pass

## **General remarks:**

The test results presented in this Ex Test Report relate only to the item or product tested.

- "(see Attachment #)" refers to additional information appended to this document.
- "(see appended table)" refers to a table appended to this document.
- Throughout this document, a point "." is used as the decimal separator.

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		IEC 60079-1			
Clause	Requirement – Test	Result – Remark	Verdict		
4	Coons				
1	Scope This ExTP considers gas son	core type NCP 6300 for use in "CV Force" gas det	octors		
	This Extra considers gas sens	sors type NCR-6309 for use in "GX-Force" gas dete	ectors.		
2	Normative references				
See also DS2010/006A					
3 See also DS 2015/015	Terms and definitions				
4	Level of protection (equipmen	t protection level, EPL)			
	T	1	1		
4.1	General	Level of protection "db" (EPL Ga)	Pass		
	<u> </u>	T=:			
4.2 See also DS2015/016A	Requirements for level of protection "da"	The sensor assessed is a catalytic sensor to be used in a portable gas detector - Internal volume < 1 cm <sup>3</sup>	Pass		
		- The electrical conductors are potted in the enclosure and assessed for clause 6,			
		-The breather is assessed for clause 10 and casted in the enclosure wall, leaving no gap and secured with a rim on both sides.			
		-Supply is by an Ex ia circuit. Maximum dissipated power < 3.3 W			
		-The flame non-transmission test was performed with 50 ignitions for each test gas.			
			T		
4.3	Requirements for level of protection "db"	Not evaluated.	N/A		
	T	1	1		
4.4	Requirements for level of protection "dc"	Not evaluated.	N/A		
5	Flameproof joints				
J	i iameproorjoints				

IEC 60079-1			
Clause	Requirement – Test	Result – Remark	Verdict

5.1	General requirements	The flameproof joints comply with the requirements of clause 5.	Pass
		Specific condition of use in the certificate will apply:	
		"X" - The flameproof joints are not intended to be repaired.	
		A limitation and advisory marking are applied:	
		"This product is an explosion-proof product and is not to be disassembled or modified with the exception of specified parts."	
		Plastic enclosure, which does not require corrosion protection.	
		For design details see drawing: M3-4463-10-02K	

5.2 See also DS 2015/018	Non-threaded joints  Relevant for:  1. The multi-step joint between enclosure halves.  2. Cemented joints of electrical contacts.  3. Cemented joint of breather element.  Width of joints ( <i>L</i> )  The multi-step joint requirements applied see  Pass			
5.2.2	Gap ( <i>i</i> )	5.9 below.  The multi-step joint requirements applied see 5.9 below.	Pass	
5.2.3 See also DS 2015/018	Spigot joints	No spigot joints.	N/A	
5.2.4	Holes in joint surfaces			
5.2.4.1	General	See 5.2.3 above.	N/A	
5.2.4.2	Flanged joints with holes outside the enclosure (see Figures 3 and 5)	See 5.2.3 above.	N/A	
5.2.4.3	Flanged joints with holes inside the enclosure (see Figure 4)	See 5.2.3 above.	N/A	
5.2.4.4	Spigot joints where, to the edges of the holes, the joint consists of a cylindrical part and a plane part (see Figure 6)	See 5.2.3 above.	N/A	
5.2.4.5	Spigot joints where, to the edges of the holes, the joint consists only of the plane part (see Figures 7 and 8), in so far as plane joints are permitted (see 5.2.7)	See 5.2.3 above.	N/A	
5.2.5	Conical joints	No conical joints.	N/A	

IEC 60079-1				
Requirement – Test	Result – Remark	Verdict		
Joints with partial cylindrical surfaces (not permitted for Group IIC)	No partial cylindrical surfaces as per fig. 9a.	N/A		
Flanged joints for acetylene atmospheres	No flanged joints.	N/A		
Serrated joints	No serrated joints.	N/A		
Multi-step joints	The joint 1 between enclosure halves assessed as multi-step joint consists of three adjacent segments where path changes direction two times by 90°.	Pass		
	Length of the joints L			
	Segment 1 (L1) -specified: min 2.65 mm -measured: 2.75 mm			
	Segment 2 (L2) -specified: 0.48 mm -measured: 0.50 mm			
	Segment 3 (L3) -specified: min 3.35 mm -measured: 3.5 mm			
	Construction gaps ic			
	Segment 1 (ic1) and 3 (ic3) -specified: max. 0.10 mm -measured: 0.10 mm			
	Segment 2 (ic2) -specified: 0.05 mm -measured: 0.05 mm			
	"X" - The flameproof joints are not intended to be repaired.			
	See Comment 2 at the end of this report.			
_				
Threaded joints	No threaded joints.	N/A		
	1	1		
Gaskets (including O-rings)	O-rings doesn't have influence to flameproof joints dimensions.	Pass		
Faulinment weiger den Wenter	No conillarios used	NI/A		
	ino capillaries useu.	N/A		
Sealed joint				
Cemented joints				
	Joints with partial cylindrical surfaces (not permitted for Group IIC) Flanged joints for acetylene atmospheres Serrated joints Multi-step joints  Threaded joints  Gaskets (including O-rings)  Equipment using capillaries  Sealed joint	Joints with partial cylindrical surfaces (not permitted for Group IIC)		

IEC 60079-1			
Clause	Requirement – Test	Result – Remark	Verdict

6.1.1	General	The joints between the in-casted breather and the Cap and between the electrical contacts and Base are cemented joints. Since the joint is formed by injection molding, the molding parameters are relevant here, these are found on drawing M3-4463-10-02K.	Pass
6.1.2	Mechanical strength	The breather is fixed with a rim on top and under it. The contacts are fixed by their multiturn shape. These joints are not intended to be opened.  Tests done on the breather:	Pass
		An overpressure test on two samples with the	
		breather blocked before ageing.	
		An overpressure test on two samples with the breather blocked after ageing.	
		Tests on the in-casted contacts:	
		An overpressure test on two samples, before ageing, with the breather replaced by plate.	
		An overpressure test on two samples with the breather replaced by plate after ageing.	
		The mechanical strength is provided by enclosure. It isn't dependent upon the cement. The cement is blocked and secured and it is not part of the external wall of the enclosure. See 15.2.3.2 below and report 60079-0.	
6.1.3	Width of cemented joints	Internal volume is << 10 cm <sup>3</sup> .	Pass
		The width of the cemented joints:	
		Joint 2. Contacts -required: 3 mm -specified: min. 3.9 mm -verified: min. 3.9 mm	
		Joint 3. Breather -required: 3 mm -specified: min. 3.66 mm -verified: min. 3.66 mm	
		See Comment 2.2 at the end of this report.	

6.2	Fused glass joints		
6.2.1	General	Not fussed glass joints.	N/A
6.2.2	Width of fused glass joints	Not applicable.	N/A
7	Operating rods	No operating rods.	N/A
8	Supplementary requirements for shafts and bearings	No shafts and bearings.	N/A
	<u>.</u>		<u>.</u>
9	Light-transmitting parts	No light-transmitting parts.	N/A

	IEC 60079-1				
Clause	Requirement – Test	Result – Remark	Verdict		
10	Breathing and draining devices	s which form part of a flameproof enclosure			
		·			
10.1	General	Breather device is part of enclosure used for exchange of hazardous atmosphere for gas sampling. Types of breather with pressed metal wire element used.	Pass		
		The breathers are tested to withstand overpressure and flame propagation without deformation.			
10.2	Openings for breathing or	Not a such construction.	Pass		
10.2	draining	Not a such constituction.	1 433		
10.2	Company time is	Chairless sheel surly (Over-surlant to 0.40/)	Dee-		
10.3	Composition limits	Stainless steel only.(Cu content < 0.1%)	Pass		
10.4	Dimensions	Breathing devices and their parts are fully specified in the descriptive drawings with appropriate tolerances.	Pass		
		Press metal wire element -diameter: 10 ± 0.1, thickness: 1.66 ± 0.1 mm			
	T	1	T		
10.5	Elements with measurable paths	No such elements.	N/A		
40.0			T <sub>5</sub>		
10.6	Elements with non- measurable paths	See Annex B (below).	Pass		
10.7	Removable devices				
10.7.1	General	The breather can't be removed.	N/A		
10.7.2	Mounting arrangements of the elements	See above.	N/A		
	T	1	T		
10.8	Mechanical strength	Constructed such a way that prevents any risk of the mechanical damage. The position of breather element is fully protected by "detector enclosure" which considered as "guard". See report 60079-0 for the Impact test.	Pass		
40.0	Donation 1 1	December 1997			
10.9	Breathing devices and draining devices when used as Ex components	Breathing devices aren't going to be used as Ex components.	N/A		
11	Easteners and enemines	The Sensor does not have factorers or	N/A		
11	Fasteners and openings	The Sensor does not have fasteners or openings, it is completely closed with an incasted breather and cemented electrodes.	IN/A		

IEC 60079-1				
Clause	Requirement – Test	Result – Remark	Verdict	
12 See also	Materials			
DS 2012/004				
12.1	Tests prescribed by Clauses	Equipment tested according to clause 14 to 16	Pass	
	14 to 16			
12.2	Assembly of multiple flameproof enclosures	No multiple flameproof enclosures.	N/A	
	nameproof enclosures			
12.3	Intercommunicating	No intercommunicating compartments	N/A	
12.3	Intercommunicating enclosure compartments	No intercommunicating compartments.	IN/A	
	,			
12.4	Use of cast iron	Cast iron not used.	N/A	
12.5	Use of liquids	Liquids not used.	N/A	
	<b>-</b>		1	
12.6	Insulating materials for Group	Group I not evaluated.	N/A	
	I apparatus			
		T	_	
12.7	Zinc content	No Zn content.	Pass	
12.8	Copper or copper alloys in explosive gas atmospheres	No copper or copper alloys used.	Pass	
	containing acetylene			
			-	
13	Entries for flameproof	No entries.	N/A	
	enclosures			
14	Verification and tests	See 60079-0 report for maximum surface temperature determination.	Pass	
		temperature determination.		
15	Type tests			
	1,700 10010			

ExTR Reference No. NO/DNV/ExT			<u>Γ∠1.0088/</u>	
Clause	Demoinement Test	IEC 60079-1	Verdict	
Clause	Requirement – Test	Result – Remark	verdict	
15.1	General	Breather element and cemented joints were excluded from testing because they were tested before. (refer to reports NL/DEK/ExTR17.0047/00-02).	Pass	
		Subject of the additional testing (performed in this report) was flameproof joint 1 in test sequence as follows:  1. Overpressure test 2. Test for non-transmission performed on samples which have been used for previous test sequence.  See comment 1, 3 and 4 at the end of this report.		
15.2	Tests of ability of the enclosure to withstand pressure			
15.2.1	General	The equipment has been tested according to the requirements in clauses 15.2.3 and 15.3 No permanent deformation was observed. The units tested according to clause 15.2.3 was also subjected to the test for flame non-transmission with satisfactory result.	Pass	
15.2.2	Determination of explosion pressure (reference pressure)			
15.2.2.1	General	Determination of explosion pressure considered impracticable due to extremely small internal volume of the gas sensor.	N/A	
15.2.2.2	Test procedure	See 15.2.2.1 above.	N/A	
15.2.2.3	Rotating electrical machines	Not a rotating electrical machine.	N/A	
15.2.2.4	Pressure-piling	Group IIC tested.	N/A	
15.2.2.5	Apparatus intended for use in a single gas	Not evaluated.	N/A	
15.2.3	Overpressure test			
15.2.3.1	General	Performed by first method.	Pass	
15.2.3.2	Overpressure test - First method (static)	Tested acc. value from Table 8 (Relative pressures for small equipment)	Pass	

15.3	Test for non-transmission of	Test for non-transmission of an internal ignition		
15.3.1	General	Flame transmission didn't occur. See Comment 4 at the end of this report.	Pass	
15.3.2	Electrical equipment of gro	Electrical equipment of groups I, IIA and IIB		
15.3.2.1	Test gap and test gas	Not evaluated.	N/A	

1.45 = 14.5 bar applied.

First method used.

Volume << 10 cm³ gas group IIC, for low ambient temperature: -40 °C: (value 10 bar x

N/A

See Comment 3 at the end of this report.

15.2.3.3

Overpressure test - Second

method (dynamic)

IEC 60079-1			
Clause	Requirement – Test	Result – Remark	Verdict

15.3.2.2	Increasing of gaps for test	Not evaluated.	N/A
15.3.2.3	Number of tests and acceptance criterion	Not evaluated.	N/A
15.3.3	Electrical apparatus of group I	IC	
15.3.3.1	General	All the test performed according to the second method. See 15.3.3 below and Comment 4 at the end of this report.	Pass
15.3.3.2	First method – Testing by increased test gap	Not used.	N/A
15.3.3.3	Second method – Testing by increased pressure	The test gaps provided were 90% -100% of construction gaps. Test gas mixture acetylene $(7.5 \pm 1)\%$ and $H_2$ -hydrogen $(27.5 \pm 1.5)\%$ volume in air used. Fifty ignition have been done with each test gas at pre-compression pressure $(1510-1530 \text{ mbar})$ and normal ambient temperature See Comment 4 at the end of this report.	Pass
15.3.3.4	Third method – Testing by oxygen enrichment of test gases	Not used.	N/A
15.3.3.5	Number of tests for single piece production	Not a single piece production.	N/A

15.4	Tests of flameproof enclosures with breathing and draining devices		
15.4.1	General	Tests carried out acc. the test sequence described in 15.1 above: Determined maximum test pore size of the breather elements was min. 85% of the specified maximum bubble test pore size.	Pass
15.4.2	Tests of ability of the enclosu	ure to withstand pressure	
15.4.2.1	General	Tests have been made in accordance with 15.2 Pawith following additions and modifications.	
15.4.2.2	Replacement of breathing and draining devices	See 15.2.2.1	N/A
15.4.2.3	Overpressure test	Thin flexible membrane has been fitted in each of the tested breather elements. No permanent deformation or damage observed after the test.	Pass
15.4.3	Thermal tests		
15.4.3.1	Test procedure	Tested per 15.4.4.2 5 times with both gases, surface temperature measure. Because of the small size of the Sensor ignition on one location. No forced flow. No ventilating or sampling system.	Pass
		See 14 (above) and Comment 1 at the end of this report.	

IEC 60079-1				
Clause	Requirement - Test	Result – Remark	Verdict	
15.4.3.2	Acceptance criterion	No continuous burning observed.	Pass	
		Temperature increase measured: 8.4 K (with $C_2H_2$ )		
15.4.4	Tests for non-transmission of	an internal ignition		
15.4.4.1	General	The test made according to 15.3 including the following additions and modifications	Pass	
15.4.4.2	Test procedure	Breather elements are tested as part of the gas sensor enclosure with ignition on one location due to small size of the gas sensor.	Pass	
15.4.4.3	Non-transmission test for brea	thing and draining devices		
15.4.4.3.1	General	Tests performed according to (Group IIC with non-measurable paths) the "Method B".	Pass	
15.4.4.3.2	Method A – Testing by increased pressure	Not applied.	N/A	
15.4.4.3.3	Method B – Testing by oxygen enrichment of test gases	The non-transmission tests are performed with: 40% H2, 20% 02 and N2 10% C2H2, 24% 02 and N2 See 15.3.3.4	Pass	
15.4.4.4	Acceptance criterion	No flame transmission occurred.	Pass	
10.7.7.7	Acceptance ontenon	Tro name transmission occurred.	1 433	
15.5	Tests for "dc" devices	Not applicable.	N/A	
16	Routine tests			
16.1	General		_	
16.1.1	Overview	Routine tests not required.	N/A	
16.1.2	Routine overpressure test – first method	Not applicable.	N/A	
16.1.3	Routine test – second method	Not applicable.	N/A	
16.1.4	Routine test – empty enclosure & parts of enclosure	Not applicable.	N/A	
16.2 See also DS 2015/015	Enclosures not incorporating a welded construction	The enclosure does not have a welded construction and has an internal volume << 10 cm³, a routine test isn't required.	Pass	
16.3 See also DS 2015/015	Enclosures incorporating a welded construction	Not applicable.	N/A	
16.4	Bushings not specific to one flameproof enclosure	Not applicable.	N/A	

	IEC 60079-1				
Clause	Requirement – Test	Result – Remark	Verdict		
40.5		Is			
16.5	Acceptance criteria	Not applicable.	N/A		
16.6	Batch testing	Not applicable.	N/A		
		The opposition	1.77		
17	Switchgear for Group I	Not a switchgear.	N/A		
18	Lampholders and lamp caps	Not a lamp holder or lamp cap.	N/A		
40	N	and the second second			
19	Non-metallic enclosures and r	non-metallic parts of enclosures			
19.1	General	Flameproof joint 1 includes two non-metallic	Pass		
		faces of the joint.			
10.5	<u> </u>	T	T_		
19.2	Resistance to tracking and creepage distances on	The electrodes are molded directly in the plastic of the base part.	Pass		
	internal surfaces of the	Between 2 elements: CTI: 175 V, voltage: 3.7 V,			
	enclosure walls	distance 3.6 mm.			
		Because in normal operation there is no potential difference between the electrodes of			
		one element; creepage will not occur.			
			T		
19.3	Requirements for type tests	a) Due to small size ref. pressure determination is impracticable.	Pass		
		b) Overpressure tests performed on samples after tests per 60079-0, see 15.2.3			
		c) Non-transmission tests performed on samples after tests per 60079-0, see 15.3.3.4			
		d) Erosion by flame not required, see 19.4			
		e) Not required, see above.			
	T	T-:	T_		
19.4	Test of erosion by flame	The internal volume is <<50 cm <sup>3</sup> .	Pass		
20	MARKING				
1-0	1111 U U U U U				
20.1	General	"da"	Pass		
	1		L		
20.2	Caution and warning markings	No caution or warning marking required.	Pass		
	T	1	T		
20.3	Informative markings	No informative markings required.	Pass		

ExTR Reference No. NO/DNV/ExTR21.0088  IEC 60079-1				
Clause	Requirement – Test	Result – Remark	Verdict	
	•		•	
21	Instructions	See 60079-0 report.	Pass	
Annex A (Normative)	Additional requirements for crimped ribbon elements and multiple screen elements of breathing and draining devices	No crimped ribbon and multiple screen elements	N/A	
Annex B (Normative)	Additional requirements for ele	ements, with non-measurable paths, of breathing a	nd draining	
B.1	Sintered metal elements	No sintered elements.	N/A	
B.2	Pressed metal wire elements			
B.2.1	Construction	Matrix consists of five layers made from different combination of stainless steel wire braid mesh and diameter. (FP100 and FP75)	Pass	
B.2.2	Specifications	The wire diameters and mesh size are specified for each layer in the matrix. (ref dwg M3-4463-10-02K)	Pass	
		Density of st.st. 316: 7.95 g/cm <sup>3</sup> .		
		The specific density of the breather is 5.2 g/cm <sup>3</sup> . Resulting in a ratio of 0.65 This is accepted		
		since the pressed wire element is also sintered which will give an increase of density.		
B.2.3	Bubble test pore size	Performed on three samples.	Pass	
		Design: 139.3 µm. All samples > 85%		
		Test per 15.4.3 performed with 133 μm.		
B.2.4	Density	Performed on 8 pieces being 5.041 g in total. Result: 5.139 g/cm³ this is regarded within the margin. See B.2.2 and Appendix B.	Pass	
B.2.5	Open porosity and or fluid permeability	With the defined and checked pore size and density of the breather the functionality is sufficiently secured.	Pass	
B.2.6	Identification	a) Stainless steel SUS316 b) Max. pore size: 139.3 µm c) Min. density: 5.2 g/cm³ d) Thickness: 1.66 ± 0.1 mm, Diameter: 10 mm e) Wire diameter, see B.2.2 f) N/A see B.2.5	Pass	
B.3	Metal foam elements	No metal foam elements.	N/A	
Annex C (Normative)	Additional requirements for flameproof entry devices	Not applicable.	N/A	
Annex D (Normative)	Empty flameproof enclosures as Ex components	Not applicable.	N/A	

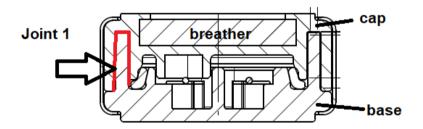
IEC 60079-1			
Clause	Requirement – Test	Result - Remark	Verdict
Annex E (Normative)	Cells and batteries used in flameproof "d" enclosures	Not applicable.	N/A
Annex F (Informative)			
Annex G (Normative) See also DS 2019/003	Additional requirements for flameproof enclosures with an internal source of release (containment system)	Not applicable.	N/A
Annex H (Normative)	Requirements for machines with flameproof "d" enclosures fed from converters	Not applicable.	N/A

# Measurement Section, including Additional Narrative Remarks (as deemed applicable)

# 1. General description

The subject of the testing is gas sensor, type NCR-6309, consists of two catalytic elements in a flameproof enclosure. The gas sensor is to be used in the portable gas detectors GX force which are no part of this assessment. The gas sensor is fed by an Ex i signal from the gas detector.

The gas sensor consists of two plastic enclosure halves (the Cap and the Base) permanently fixed together metallic rim. A stainless steel breather element is enclosed in the cap by injection moulding.



Picture 1. Flameproof enclosure of the gas sensor NCR-6309

This report is based on NL/DEK/ExTR17.0047/00-02 test reports. Subject of additional testing (in this report) was flameproof joint 1 (multi-step joint).

### 2. Flameproof joints

The enclosure consists of one multi-step joint and two cemented joints. As shown on picture 2 below. The requirements for group IIC have been considered.

Date	2022-03-20	

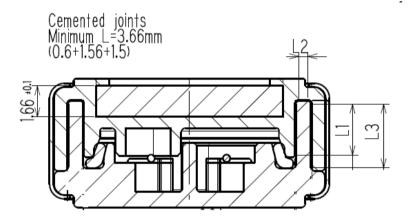
Samples	Breather - type pressed metal wire element D23 (PPS) no. 39, (2-1)
Equipment	No
Digital calliper	P0021
Micrometer 0-25mm (self cal.) standard	P0284
reference 25 mm	

# 2.1 Multi-step joint

Joint 1. Cap - Base

Table 1. Multi-step joint (declared and verified measures)

Segment	Lx min (specified)	Lx (measured)	Gap (ic)	Gap (ic)
			(specified)	(measured)
1	2,65	2.75	0,10	0,10
2	0,48	0.50	0,05	0,05
3	3,35	3.5	0,10	0,10



Picture 2. Flameproof enclosure of the gas sensor NCR-6309

## 2.2 Cemented Joints

Cemented Joint 2 - "Cemented joints of electrical contacts.

Cemented joints Clause 6.1.3 Table 2	Requirement [mm]	Specification [mm]	Verification [mm]
Width	≥ 3 mm	3.9	3.9

Cemented Joint 3 - "Cemented joint of breather element.

Cemented joints Clause 6.1.3 Table 3	Requirement [mm]	Specification [mm]	Verification [mm]
Width	≥ 3 mm	3.6	3.6

## 3. Overpressure Test

Date	2020-03-16
Sample	3-1, 3-2 (Sensors especially prepared for FNT).
Equipment	No
Pressure gauge	P0223

There was no any damage observed or leakage through the cemented joints.

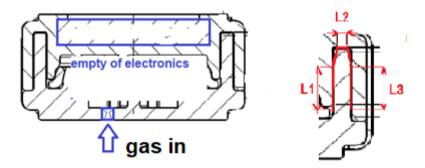
Test performed on normal ambient temperature. Sensor head tested empty, the wire mesh was covered with thin membrane from the inner side. Test performed in four test rounds.

The overpressure test was made at 14.5 bar. This pressure was held for 60 s The ambient temperature during test was +20°C.

# 4. Non-transmission of an Internal Ignition Test

Date 2022-04-29 to 2022-05-17			
Sample	3-3 (Sensor especially prepared for FNT)		
Equipment	No		
Oxygen analyzer	P0114		
Oxygen Transmitter	P0115		
Pressure meter	P0027		
Barrometer&thermometer	P0083		

Subject of the test was Joint 1 (multi-step joint) as shown on picture 3 below. Test gap provided a follows:



Picture 3. Especially prepared sample of the gas sensor NCR-6309 enclosure for flame non-transmission test

Verification of the specially prepared sample for Flame Non-transmission test.

Multistep joint (declared and verified measures)

Segment	Lc max	Le (reduced)	Gap (ie)	Comment	
1	1,95	74%	0,10	100%	
2	0,35	73%	0,05	100%	
3	2,5	75%	0,10	100%	

No flame transmission out of enclosure occurred during the non-transmission tests.

The test arrangement used e (see picture 3 above) ignition point was located on gas inlet.

The gas mixture was measured at the gas outlet from the both sample and external chamber prior to each internal ignition. The internal mixture was ignited by spark plug.

The test was made at pre-compression pressure (1500-1530 mbar) and normal ambient temperature of 20°C, 5 times with each gas mixture, for Acetylene within the range by (7.4 to 7.9)% volumetric ratio to air and with Hydrogen by (27.0 to 27.5)% volumetric ratio to air.

Mixture in external enclosure verified the same as in the test sample before each ignition...

Gas A: acetylene Gas B: hydrogen

Lab temp and pressure: +21C, 1012-1015 mbar. Lab temp and pressure: +21C, 1004-1007 mbar.

Ignition no	O2 %	Pressure	Result	Ignition no	O <sub>2</sub> %	Pressure	Result
1	19.40	1520	Pass	1	15.29	1500	Pass
2	19.38	1520	Pass	2	15.28	1500	Pass
3	19.37	1520	Pass	3	15.27	1500	Pass
4	19.37	1530	Pass	4	15.25	1500	Pass
5	19.37	1530	Pass	5	15.25	1500	Pass
6	19.37	1520	Pass	6	15.24	1500	Pass
7	19.36	1530	Pass	7	15.24	1500	Pass
8	19.36	1520	Pass	8	15.24	1500	Pass
9	19.36	1520	Pass	9	15.24	1500	Pass
10	19.36	1520	Pass	10	15.24	1510	Pass
11	19.36	1520	Pass	11	15.24	1510	Pass
12	19.35	1520	Pass	12	15.24	1510	Pass
13	19.35	1530	Pass	13	15.23	1510	Pass
14	19.35	1530	Pass	14	15.23	1500	Pass
15	19.35	1520	Pass	15	15.23	1500	Pass
16	19.35	1520	Pass	16	15.23	1500	Pass
17	19.34	1530	Pass	17	15.23	1510	Pass
18	19.34	1520	Pass	18	15.23	1510	Pass
19	19.34	1530	Pass	19	15.23	1510	Pass
20	19.34	1530	Pass	20	15.23	1510	Pass
21	19.34	1530	Pass	21	15.22	1500	Pass
22	19.34	1530	Pass	22	15.22	1500	Pass
23	19.34	1530	Pass	23	15.22	1510	Pass
24	19.33	1520	Pass	24	15.22	1500	Pass
25	19.33	1530	Pass	25	15.22	1500	Pass
26	19.33	1520	Pass	26	15.22	1500	Pass
27	19.33	1520	Pass	27	15.22	1510	Pass
28	19.33	1520	Pass	28	15.22	1510	Pass
29	19.33	1520	Pass	29	15.22	1510	Pass

19.33	1.500					
17.55	1520	Pass	30	15.21	1510	Pass
19.33	1520	Pass	31	15.21	1510	Pass
19.32	1520	Pass	32	15.21	1510	Pass
19.32	1520	Pass	33	15.21	1510	Pass
19.32	1530	Pass	34	15.21	1510	Pass
19.32	1520	Pass	35	15.21	1510	Pass
19.32	1520	Pass	36	15.21	1510	Pass
19.32	1520	Pass	37	15.21	1510	Pass
19.32	1520	Pass	38	15.21	1510	Pass
19.32	1520	Pass	39	15.20	1510	Pass
19.31	1530	Pass	40	15.20	1510	Pass
19.31	1520	Pass	41	15.20	1510	Pass
19.31	1520	Pass	42	15.20	1510	Pass
19.31	1520	Pass	43	15.20	1510	Pass
19.31	1530	Pass	44	15.20	1510	Pass
19.31	1520	Pass	45	15.20	1510	Pass
19.31	1520	Pass	46	15.20	1510	Pass
19.31	1520	Pass	47	15.20	1510	Pass
19.30	1520	Pass	48	15.20	1510	Pass
19.30	1520	Pass	49	15.19	1510	Pass
19.30	1520	Pass	50	15.19	1510	Pass
	19.32 19.32 19.32 19.32 19.32 19.32 19.32 19.32 19.31 19.31 19.31 19.31 19.31 19.31 19.31 19.31 19.31	19.32     1520       19.32     1520       19.32     1530       19.32     1520       19.32     1520       19.32     1520       19.32     1520       19.31     1530       19.31     1520       19.31     1520       19.31     1520       19.31     1520       19.31     1520       19.31     1520       19.31     1520       19.31     1520       19.30     1520       19.30     1520	19.32       1520       Pass         19.32       1520       Pass         19.32       1530       Pass         19.32       1520       Pass         19.32       1520       Pass         19.32       1520       Pass         19.32       1520       Pass         19.31       1530       Pass         19.31       1520       Pass         19.30       1520       Pass         19.30       1520       Pass         19.30       1520       Pass	19.32       1520       Pass       32         19.32       1520       Pass       33         19.32       1530       Pass       34         19.32       1520       Pass       35         19.32       1520       Pass       36         19.32       1520       Pass       37         19.32       1520       Pass       38         19.32       1520       Pass       39         19.31       1530       Pass       40         19.31       1520       Pass       41         19.31       1520       Pass       43         19.31       1520       Pass       44         19.31       1520       Pass       45         19.31       1520       Pass       46         19.31       1520       Pass       47         19.30       1520       Pass       48         19.30       1520       Pass       49	19.32       1520       Pass       32       15.21         19.32       1520       Pass       33       15.21         19.32       1530       Pass       34       15.21         19.32       1520       Pass       35       15.21         19.32       1520       Pass       36       15.21         19.32       1520       Pass       37       15.21         19.32       1520       Pass       38       15.21         19.32       1520       Pass       39       15.20         19.31       1530       Pass       40       15.20         19.31       1520       Pass       41       15.20         19.31       1520       Pass       42       15.20         19.31       1520       Pass       43       15.20         19.31       1520       Pass       44       15.20         19.31       1520       Pass       46       15.20         19.31       1520       Pass       46       15.20         19.31       1520       Pass       46       15.20         19.30       1520       Pass       48       15.20	19.32         1520         Pass         32         15.21         1510           19.32         1520         Pass         33         15.21         1510           19.32         1530         Pass         34         15.21         1510           19.32         1520         Pass         35         15.21         1510           19.32         1520         Pass         36         15.21         1510           19.32         1520         Pass         37         15.21         1510           19.32         1520         Pass         38         15.21         1510           19.32         1520         Pass         39         15.20         1510           19.31         1530         Pass         40         15.20         1510           19.31         1520         Pass         41         15.20         1510           19.31         1520         Pass         42         15.20         1510           19.31         1520         Pass         44         15.20         1510           19.31         1520         Pass         45         15.20         1510           19.31         1520         Pass