

# **65-2422RK-05**

## **Hydrogen Sulfide Transmitter**

### **Operator's Manual**

***Part Number: 71-0114RK***

***Revision: 0***

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## Product Warranty

RKI Instruments, Inc., warrants gas alarm equipment sold by us to be free from defects in materials, workmanship, and performance for a period of one year from date of shipment from RKI Instruments, Inc. Any parts found defective within that period will be repaired or replaced, at our option, free of charge. This warranty does not apply to those items which by their nature are subject to deterioration or consumption in normal service, and which must be cleaned, repaired, or replaced on a routine basis. Examples of such items are:

- a) Absorbent cartridges
- b) Pump diaphragms and valves
- c) Fuses
- d) Batteries
- e) Filter elements

Warranty is voided by abuse including mechanical damage, alteration, rough handling, or repair procedures not in accordance with the operator's manual. This warranty indicates the full extent of our liability, and we are not responsible for removal or replacement costs, local repair costs, transportation costs, or contingent expenses incurred without our prior approval.

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This warranty covers instruments and parts sold to users by authorized distributors, dealers, and representatives as appointed by RKI Instruments, Inc.

We do not assume indemnification for any accident or damage caused by the operation of this gas monitor; and our warranty is limited to the replacement of parts or our complete goods.

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## Overview

This manual describes the hydrogen sulfide (H<sub>2</sub>S) transmitter. This manual also describes how to install, start up, maintain, and calibrate the transmitter. A parts list at the end of this manual lists replacement parts and accessories for the H<sub>2</sub>S transmitter.

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## Specifications

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**WARNING:** *Do not use this product in a manner not specified in this instruction manual.*


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Table 1 lists specifications for the H<sub>2</sub>S transmitter.

**Table 1: Specifications**

Target Gas	Hydrogen sulfide (H <sub>2</sub> S)
Area Classification	Explosionproof for Class I, Groups B, C, and D
Temperature Code	T6
Installation Category	Installation Category 1. Signal level, special equipment or parts of equipment, telecommunication, electronic, etc., with smaller transient overvoltages than Installation Category (Overvoltage Category) II (ref. IEC 664).
Input Voltage	11 VDC - 30 VDC
Sampling Method	Diffusion
Signal Output	4 to 20 mA
Detection Range	0 to 100 PPM (parts per million)
H <sub>2</sub> S Detector Signal Output	0.3 mA at 0 ppm H <sub>2</sub> S nominal 2.5 mA at 100 ppm H <sub>2</sub> S nominal
Response Time	90% in 30 seconds
Operating Temperature	-40°F to 104°F (-40°C to 40°C)

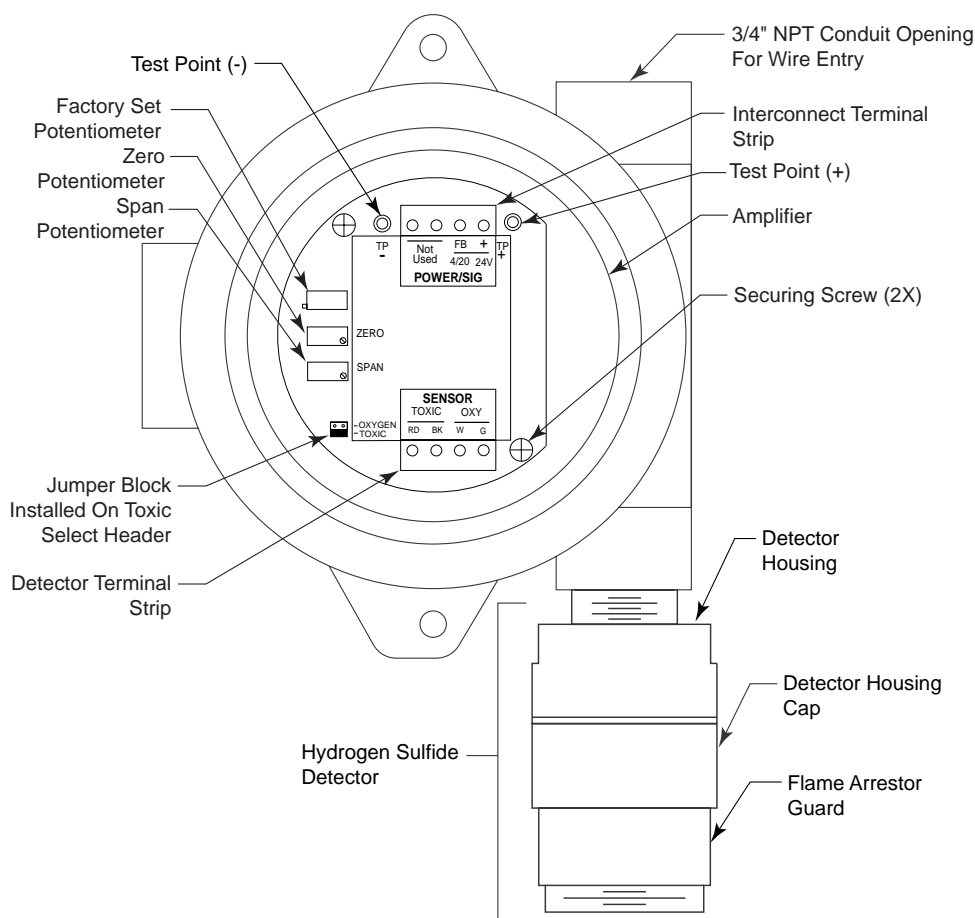
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NOTE: The following symbol on the detector label is a caution to the user to refer to this documentation for installation and operation instructions: 

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## Description

This section describes the components of the H<sub>2</sub>S transmitter. The transmitter consists of the H<sub>2</sub>S detector, amplifier, and junction box.



**Figure 1: H<sub>2</sub>S Transmitter Component Location**

### H<sub>2</sub>S Detector

The H<sub>2</sub>S detector includes the detector housing and sensor.

#### ***Detector housing***

The detector housing protects the sensing components within the housing. Use the mounting threads at the top of the housing to screw the H<sub>2</sub>S detector into the bottom conduit hub of the junction box. Use the removable cap near the bottom of the housing to access the sensor for maintenance or replacement. The cap protects the sensor from damage and includes a flame arrestor which contains any sparks which may occur within the detector housing. A cap gasket seals the interface between the housing and cap. A flame arrestor guard is permanently bonded to the cap.

Two wires extend from the top of the detector housing. Use these wires to connect the H<sub>2</sub>S detector to the amplifier. The housing includes a four-socket pattern. This socket pattern accepts the sensor's four pins to secure the sensor within the detector housing. A pre-amplifier, located between the sockets and two interconnect wires, conditions the sensor's signal before the signal reaches the amplifier.

### **Sensor**

The sensor is secured within the sensor housing by the four pins. Through a series of chemical and electrical reactions, the sensor produces an electrical output that is proportional to the detector range of the transmitter.

### **Amplifier**

The amplifier converts the electrical output from the sensor to a 4 to 20 mA signal (that is proportional to the detection range) and transmits the signal to a gas monitoring controller. The amplifier includes the amplifier type selector, detector terminal strip, interconnect terminal strip, span potentiometer, zero potentiometer, and test points (see Figure 1.)

#### **Amplifier type selector**

The amplifier type selector is near the bottom left corner of the amplifier. It is to the left of the detector terminal strip and below the span potentiometer.

The amplifier included with the H<sub>2</sub>S transmitter is designed for use with RKI's toxic gas and oxygen transmitters. The amplifier type selector determines for which transmitter the amplifier is intended. For H<sub>2</sub>S transmitters, a jumper block is installed over the **TOXIC** selector (see Figure 1.)

#### **Detector terminal strip**

The detector terminal strip is the four-point terminal strip near the bottom of the amplifier. Use the detector terminal strip to connect the H<sub>2</sub>S detector to the amplifier.

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**NOTE:** The H<sub>2</sub>S detector is factory-wired to the amplifier. See the Installation section of this manual for all wiring procedures related to the transmitter.

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#### **Interconnect terminal strip**

The interconnect terminal strip is the four-point terminal strip near the top of the amplifier. Use the interconnect terminal strip to connect the amplifier to a controller.

#### **Span potentiometer**

The span potentiometer is on the left side of the amplifier. Of the three potentiometers, the span potentiometer is bottom most. Use the span potentiometer to adjust the transmitter's response output during the calibration procedure.

#### **Zero potentiometer**

The zero potentiometer is above the span potentiometer. Use the zero potentiometer to adjust the transmitter's target gas-free output during the start-up and calibration procedures.

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**CAUTION:** *The third potentiometer is factory-set. Do not adjust it.*

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#### **Test points**

The test points (labeled **TP-** and **TP+**) are on the left and right side of the interconnect terminal strip. The test points produce a 100 to 500 mV output that is proportional to the transmitter's 4 to 20 mA output. Use the test points and a voltmeter to measure the transmitter's output during the start-up and calibration procedures.

## Junction Box

Use the junction box to install the H<sub>2</sub>S transmitter at a mounting site that is remote from the controller. The junction box also protects the amplifier and wiring connections made to the amplifier. Use the two 3/4 in. conduit hubs to mount the detector to the junction box (bottom hub) and connect wiring from the amplifier to the controller (top hub).

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**NOTE:** The H<sub>2</sub>S detector and amplifier are factory-mounted to the junction box.

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Use the junction box's two mounting holes to mount the H<sub>2</sub>S transmitter to a vertical surface at the monitoring site. Use the cover on the front of the junction box to access the interior of the junction box.

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## Installation

This section describes procedures to mount the H<sub>2</sub>S transmitter in the monitoring environment and wire the transmitter to a controller.

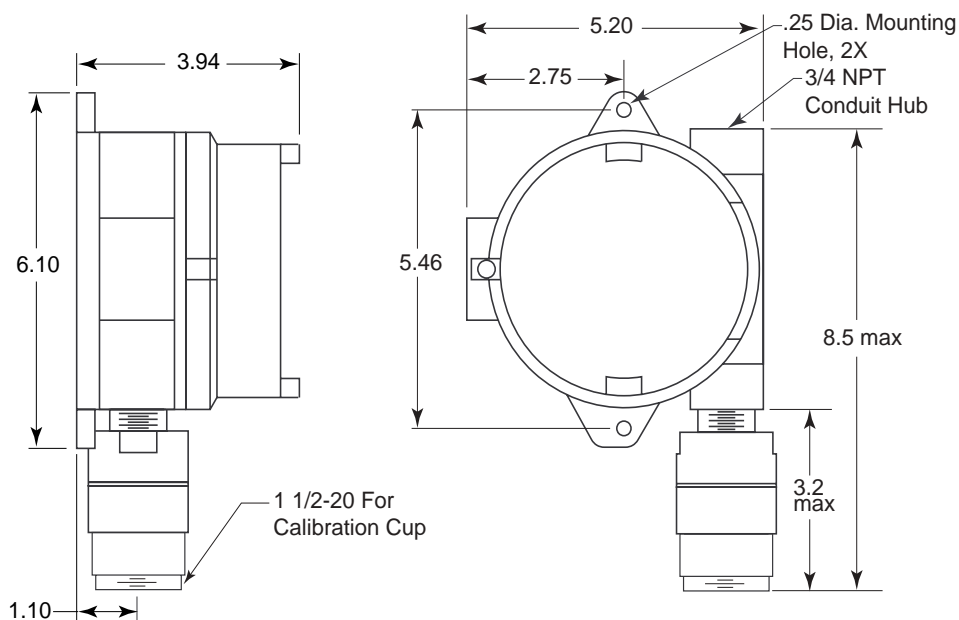
### Mounting the H<sub>2</sub>S Transmitter

1. Select a mounting site that is representative of the monitoring environment. Consider the following when you select the mounting site.
  - Select a site where the transmitter is not likely to be bumped or disturbed. Make sure there is sufficient room to perform start-up, maintenance, and calibration procedures.
  - Select a site where the target gas is likely to be found first.

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**NOTE:** If your application does not require a specific mounting site, mount the transmitter at approximately breathing level.

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**Figure 2: Mounting the H<sub>2</sub>S Transmitter**

If the H<sub>2</sub>S detector is mounted to the junction box, skip to step 5. If not, continue with step 2.

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**NOTE:** The H<sub>2</sub>S detector is normally provided with a Killark HKB junction box and an HFC lid rated explosion proof for Class I, Groups B, C, and D. This combination is shown in Figure 2 above. Any junction box with an internal volume less than or equal to 69 cubic inches and rated explosion proof for Class I, Groups B, C, and D may be used.

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2. Remove the junction box cover.
3. Guide the two wires that extend from the top of the H<sub>2</sub>S detector through the bottom conduit hub of the junction box.
4. Screw the H<sub>2</sub>S detector into the bottom conduit hub of the junction box.
5. At the monitoring site, use #10 screws through the junction box's two mounting holes to secure the junction box to a vertical surface.

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**CAUTION:** *Mount the H<sub>2</sub>S transmitter with the detector facing down (see Figure 2.)*

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## Wiring the H<sub>2</sub>S Transmitter to a Controller

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**WARNING:** *Always verify that the power source is OFF before you make wiring connections.*

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1. Turn off the controller.
2. Turn off or unplug incoming power at the power source end.
3. Remove the junction box cover.
4. Verify that the detector leads are wired to the amplifier's detector terminal strip. If necessary, connect the detector leads to the detector terminal strip as shown in Figure 3.
5. Verify that the jumper block is installed over the **TOXIC** selector of the amplifier type selector as shown in Figure 3.
6. Guide a two-conductor, shielded cable or two wires in conduit through the top conduit hub of the junction box.

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**WARNING:** *To maintain the explosion proof classification of the H<sub>2</sub>S detector/junction box combination, a conduit seal must be used within 18 inches of the junction box conduit hub used for wiring to the controller.*

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7. Connect the two wires to the interconnect terminal strip as follows (see Figure 3.)
  - Connect the positive wire to the terminal labeled **24V +**.
  - Connect the feedback wire to the terminal labeled **4/20 FB**.



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**CAUTION:** *If using shielded cable, leave the drain wire insulated and disconnected at the transmitter. You will connect the opposite end of the cable's drain wire at the controller.*

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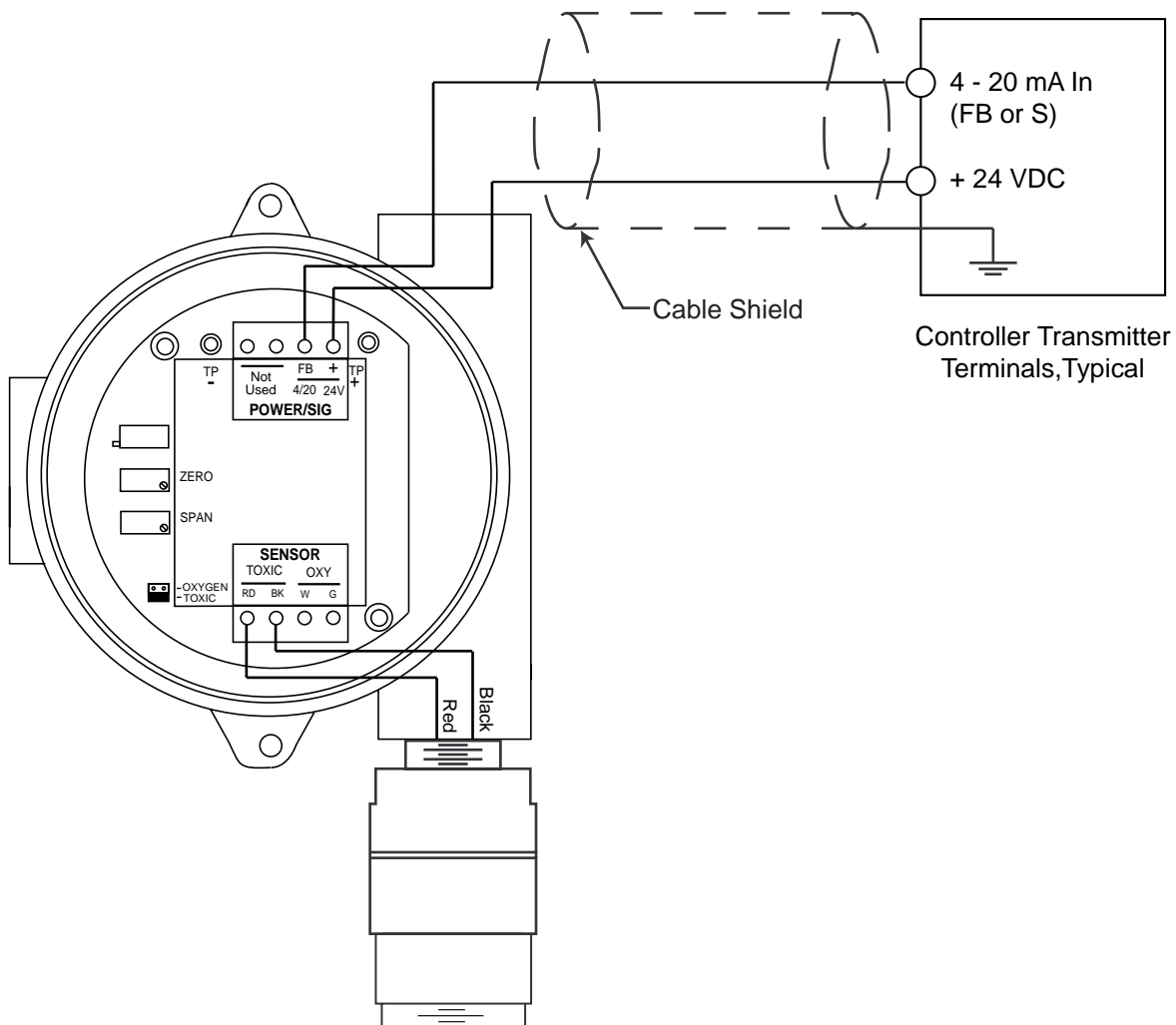
8. Secure the junction box cover to the junction box.
9. Route the cable or wires leading from the H<sub>2</sub>S transmitter through one of the conduit hubs at the controller housing.

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**CAUTION:** *Do not route power and transmitter wiring through the same conduit hub. The power cable may disrupt the transmission of the transmitter signal to the controller.*

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10. Connect the wires to the applicable controller transmitter terminal strip as shown in Figure 3.



**Figure 3: Wiring the H<sub>2</sub>S Transmitter to a Controller**

11. Connect the cable's drain to an available chassis ground at the controller.

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## Start Up

This section describes procedures to start up the H<sub>2</sub>S transmitter and place the transmitter into normal operation.

### Introducing Incoming Power

1. Complete the installation procedures described earlier in this manual.
2. Verify that the power wiring to the controller is correct and secure. Refer to the controller instruction manual.
3. Turn on or plug in the incoming power at the power source end, then turn on the controller.
4. Verify that the controller is on and operating properly. Refer to the controller instruction manual.

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**CAUTION:** *Allow the transmitter to warm up for 5 minutes before you continue with the next section, "Setting the Zero Signal."*

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### Setting the Zero Signal

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**WARNING:** *Do not remove the sensor cap or junction box cover while the circuits are energized unless the area is determined to be non-hazardous. Keep the sensor cap and junction box cover tightly closed during operation.*

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**CAUTION:** *If you suspect the presence of the target gas in the monitoring environment, use the calibration kit and the zero air calibration cylinder to introduce "fresh air" to the sensor and verify an accurate zero setting.*

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1. Verify that the transmitter area is non-hazardous and that it is a fresh air environment (environment known to be free of hydrogen sulfide, other toxic and combustible gases and of normal oxygen content, 20.9%).
2. Unscrew and remove the junction box cover from the junction box.
3. Set a voltmeter to measure in the millivolt (mV) range.
4. Plug the voltmeter leads into the test points on the amplifier. Plug the positive lead into the test point labeled **TP+**; plug the negative lead into the test point labeled **TP-**.
5. Verify a voltmeter reading of 100 mV ( $\pm 2$  mV).
6. If necessary, use a flat-blade screwdriver to adjust the zero potentiometer until the voltmeter reading is 100 mV ( $\pm 2$  mV).
7. Remove the voltmeter leads and secure the junction box cover to the junction box.

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## Maintenance

This section describes maintenance procedures. It includes preventive maintenance, troubleshooting, and component replacement procedures.

### Preventive Maintenance

This section describes a preventive maintenance schedule to ensure the optimum performance of the H<sub>2</sub>S transmitter. It includes daily, monthly, and quarterly procedures.

#### *Daily*

1. Verify a display reading of 0 PPM H<sub>2</sub>S at the controller. Investigate significant changes in the display reading.

#### *Monthly*

This procedure describes a test to verify that the H<sub>2</sub>S transmitter responds properly to hydrogen sulfide. It describes the test using a fixed flow regulator which has no on/off knob and allows sample to flow as soon as it is screwed into a cylinder. RKI Instruments, Inc. recommends using a 0.5 LPM (liters per minute) fixed flow regulator

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**NOTE:** Performing a response test on the H<sub>2</sub>S transmitter may cause alarms. Be sure to put the controller into its calibration program or disable external alarms before performing this test.

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#### *Preparing for the response test*

1. Place the controller into its calibration program or disable external alarms.
2. Verify that the controller display reading for the channel you are testing is 0.  
If the display reading is not zero, set the zero reading of the transmitter as described in the Start Up section of this manual, then continue this procedure.
3. Screw the calibration cup onto the bottom of the H<sub>2</sub>S detector.
4. Use the sample tubing to connect the regulator to the calibration cup.

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**NOTE:** Do not screw the regulator into the calibration cylinder at this time.

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5. Set a voltmeter to measure in the millivolt (mV) range.

---

**WARNING:** *Do not remove the sensor cap or junction box cover while the circuits are energized unless the area is determined to be non-hazardous. Keep the sensor cap and junction box cover tightly closed during operation.*

---

6. Remove the junction box cover, then plug the voltmeter leads into the test points on the amplifier.  
Plug the positive lead into the test point labeled **TP+**; plug the negative lead into the test point labeled **TP-**.

7. Use the following formula to determine the correct test points output for the test sample.

$$\text{Output (mV)} = (\text{calibrating sample/fullscale}) \times 400 + 100$$

For example, with a test sample of 25 PPM H<sub>2</sub>S and a fullscale setting of 100 PPM, the correct output is 200 mV.

$$200 \text{ (mV)} = (25/100) \times 400 + 100$$

#### Performing the response test

1. Screw the regulator into the calibration cylinder. The sample will begin to flow
2. Allow the gas to flow for two minutes, then verify that the reading is within  $\pm 10\%$  of the response reading you determined earlier.

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**NOTE:** If the readings are not within  $\pm 10\%$  of the correct response reading, calibrate the affected transmitter(s) as described in the Calibration section of this manual.

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3. Unscrew the regulator from the calibration cylinder.
4. Unscrew the calibration cup from the H<sub>2</sub>S detector.
5. Remove the voltmeter leads from the amplifier test points.
6. Reinstall the junction box cover.
7. When the controller display reading falls below the alarm setpoints, return the controller to normal operation.

#### **Quarterly**

Calibrate the H<sub>2</sub>S transmitter as described in the Calibration section of this manual.

### **Troubleshooting**

The troubleshooting guide describes symptoms, probable causes, and recommended action for problems you may encounter with the H<sub>2</sub>S transmitter.

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**NOTE:** This troubleshooting guide describes transmitter problems only. See the controller instruction manual for problems you may encounter with the controller.

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#### **Fail condition**

##### Symptoms

- The controller indicates a fail condition.

##### Probable causes

- The transmitter wiring is disconnected or misconnected.
- The transmitters zero reading is low enough to cause a fail condition.
- The transmitter is malfunctioning.

##### Recommended action

- Verify that the transmitter wiring is correct and secure.
- Calibrate the transmitter.
- If the fail condition continues, replace the H<sub>2</sub>S sensor.

- If the fail condition continues, contact RKI for further instruction.

### ***Slow or no response/difficult or unable to calibrate***

#### Symptoms

- The transmitter responds slowly or does not respond during the monthly response test.
- Unable to accurately set the zero or response reading during the calibration procedure.
- The transmitter requires frequent calibration.

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**NOTE:** Under “normal” circumstances, the transmitter requires calibration once every three months. Some applications may require a more frequent calibration schedule.

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#### Probable causes

- The calibration cylinder is low, out-dated, or defective.
- The transmitter is malfunctioning.

#### Recommended action

1. Verify that the calibration cylinder contains an adequate supply of a fresh test sample.
2. If the calibration/response difficulties continue, replace the H<sub>2</sub>S sensor as described later in this section.
3. If the calibration/response difficulties continue, contact RKI Instruments, Inc., for further instruction.

## **Replacing Components of the H<sub>2</sub>S Transmitter**

This section includes procedure to replace the H<sub>2</sub>S sensor and amplifier. A procedure to replace the entire detector assembly is at the end of this section. In most cases, it is not necessary to replace the entire detector assembly.

### ***Replacing the sensor***

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**CAUTION:** *The sensor contains electrolyte which is a dilute acid. Do not disassemble the sensor when replacing it with a new one. If sensor electrolyte comes in contact with your skin, wash affected area thoroughly soap and water.*

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1. Turn off the controller.
2. Turn off or unplug incoming power at the power source end.
3. Unscrew the bottom section of the H<sub>2</sub>S detector housing from the top section.
4. Unplug and remove the H<sub>2</sub>S sensor.
5. Carefully plug the replacement sensor into the socket pattern that is located in the top section of the detector housing.

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**NOTE:** Match the sensor's male pins with the four female sockets as you plug the sensor into the socket.

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6. Screw the bottom section of the detector housing onto the top section.

7. Turn on or plug in incoming power at the power source end.
8. Turn on the controller.

---

**CAUTION:** *Allow the replacement sensor to warm up for 5 minutes before you continue with the next step.*

---

9. Calibrate the replacement sensor as described in the Calibration section of this manual.

#### **Replacing the amplifier**

1. Turn off the controller.
2. Turn off or unplug incoming power at the power source end.
3. Remove the junction box cover.
4. Disconnect the detector leads from the detector terminal strip.
5. Unscrew and remove the two screws that secure the amplifier to the junction box. The screws are at the top left and bottom right of the amplifier.
6. Remove the amplifier.
7. Place the new amplifier in the same position as the old amplifier.
8. Use the two screws you removed in step 5 to secure the new amplifier to the junction box.
9. Verify that the jumper block is installed over the **TOXIC** selector of the amplifier type selector as shown in Figure 3, Wiring the H<sub>2</sub>S Transmitter to a Controller.
10. Reconnect the wiring from the controller to the interconnect terminal strip as shown in Table 2 and Figure 3, Wiring the H<sub>2</sub>S Transmitter to a Controller.

**Table 2: Reconnecting the H<sub>2</sub>S Amplifier to a Controller**

<b>Amplifier Interconnect Terminal Strip</b>	<b>Controller Transmitter Terminal Strip (typical)</b>
4/20 FB	4 -20 (FB)
24V +	+ V (11 - 30 VDC)

11. Reconnect the detector leads to the detector terminal strip as shown in Table 3 and Figure 3, Wiring the H<sub>2</sub>S Transmitter to a Controller.

**Table 3: Reconnecting the H<sub>2</sub>S Detector to the Amplifier**

<b>H<sub>2</sub>S Detector Lead</b>	<b>Amplifier Interconnect Terminal Strip</b>
Black	TOXIC BK
Red	TOXIC RD

12. Reinstall the junction box cover.

13. Turn on or plug in incoming power at the power source end.
14. Turn on the controller.

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**CAUTION:** Allow the sensor to warm up for 5 minutes before you continue with the next step.

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15. Calibrate the H<sub>2</sub>S transmitter as described in the Calibration section of this manual.

#### **Replacing the H<sub>2</sub>S detector**

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**NOTE:** In most cases, it is only necessary to replace the H<sub>2</sub>S sensor.

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1. Turn off the controller.
2. Turn off or unplug incoming power at the power source end.
3. Remove the junction box cover.
4. Disconnect the detector leads from the detector terminal strip. Note the position of the color-coded leads as you remove them.
5. Unscrew the detector from the junction box.
6. Guide the detector leads of the replacement detector through the bottom conduit hub of the junction box, then screw the mounting threads of the detector into the conduit hub.
7. Connect the detector leads to the detector terminal strip as shown in Table 4 and Figure 3, Wiring the H<sub>2</sub>S Transmitter to a Controller.

**Table 4: Connecting the Replacement H<sub>2</sub>S Detector to the Amplifier**

<b>H<sub>2</sub>S Detector Lead</b>	<b>Amplifier Interconnect Terminal Strip</b>
Black	TOXIC BK
Red	TOXIC RD

8. Reinstall the junction box cover.
9. Turn on or plug in incoming power at the power source end.
10. Turn on the controller.

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**CAUTION:** Allow the replacement detector to warm up for 5 minutes before you continue with the next step.

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11. Calibrate the replacement detector as described in the Calibration section of this manual.
12. Secure the junction box cover to the junction box.

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## Calibration

This section describes how to calibrate the H<sub>2</sub>S transmitter. It includes procedures to prepare for calibration, set the zero reading, set the response reading, and return to normal operation. It describes calibration using a fixed flow regulator which has no on/off knob and allows sample to flow as soon as it is screwed into a cylinder. RKI Instruments, Inc. recommends using a 0.5 LPM (liters per minute) fixed flow regulator.

### Preparing for Calibration

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**NOTE:** Calibrating the H<sub>2</sub>S transmitter may cause alarms. Be sure to put the controller into its calibration program or disable external alarms before calibration.

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1. Screw the calibration cup onto the bottom of the H<sub>2</sub>S detector.
2. Use the sample tubing to connect the fixed flow regulator to the calibration cup.

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**NOTE:** Do not screw the regulator into the zero air calibration cylinder at this time.

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3. Set a voltmeter to measure in the millivolt (mV) range.

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**WARNING:** *Do not remove the sensor cap or junction box cover while the circuits are energized unless the area is determined to be non-hazardous. Keep the sensor cap and junction box cover tightly closed during operation.*

---

4. Remove the junction box cover, then plug the voltmeter leads into the test points on the amplifier.  
Plug the positive lead into the test point labeled **TP+**; plug the negative lead into the test point labeled **TP-**.

5. Use the following formula to determine the correct test points output for the calibrating sample.

$$\text{Output (mV)} = (\text{calibrating sample/fullscale}) \times 400 + 100$$

For example, with a calibrating sample of 25 PPM H<sub>2</sub>S and a fullscale setting of 100 PPM, the correct output is 200 mV.

$$200 \text{ (mV)} = (25/100) \times 400 + 100$$

### Setting the Zero Reading

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**NOTE** If you can verify that the H<sub>2</sub>S transmitter is in a fresh air environment, you do not need to apply zero air to the detector before adjusting the zero reading.

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1. Screw the regulator into the zero air calibration cylinder. Gas will automatically begin to flow.
2. Allow the gas to flow for two minutes, then verify a reading of 100 mV ( $\pm 2$ mV). If necessary, use the zero potentiometer on the amplifier to adjust the reading to 100 mV ( $\pm 2$ mV).
3. Unscrew the regulator from the zero air calibration cylinder.  
Leave the sample tubing connected to the regulator and the calibration cup.



## Setting the Response Reading

1. Screw the regulator into the calibration cylinder. Gas will begin to flow.
2. Allow the gas to flow for two minutes, then verify that the reading matches the response reading ( $\pm 2\text{mV}$ ) you determined earlier. If necessary, use the span potentiometer on the amplifier to adjust the reading to match the correct response reading.
3. Unscrew the regulator from the calibration cylinder.

## Returning to Normal Operation

1. Remove the voltmeter leads from the amplifier test points.
2. Unscrew the calibration cup from the detector.

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**NOTE:** For convenience, leave the components of the calibration kit connected by the sample tubing.

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3. Secure the junction box cover to the junction box.
4. When the display reading falls below the alarm setpoints, return the controller to normal operation.
5. Verify that the controller display reading decreases and stabilizes at 0 ppm.
6. Store the components of the calibration kit in a safe and convenient place.

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## Parts List

Table 5 lists replacement parts and accessories for the H<sub>2</sub>S transmitter.

**Table 5: Parts List**

Part Number	Description
06-1248RK	Sample tubing (order by the foot)
07-0033RK	Detector housing cap gasket
18-0405RK-01	Junction box (without cover; pre drilled for amplifier)
18-0406RK	Junction box cover
57-1060RK	Amplifier (specify target gas when ordering)
65-2422RK-05	H <sub>2</sub> S transmitter (includes detector and amplifier), CSA classified
65-2423RK-05	H <sub>2</sub> S replacement detector assembly (includes sensor), CSA classified
71-0113RK	<i>H<sub>2</sub>S Transmitter Operator's Manual</i> (this document)
81-0151RK-04	Calibration cylinder (25 PPM H <sub>2</sub> S in nitrogen; 34 liter aluminum)
81-0076RK-01	Zero air calibration cylinder (34 liter steel)
81-1003RK	Regulator (for 34 liter steel calibration cylinders)
81-1004RK	Regulator (for 34 liter aluminum calibration cylinders)
81-1117RK	Calibration cup
ES-1537-H2S	H <sub>2</sub> S replacement sensor