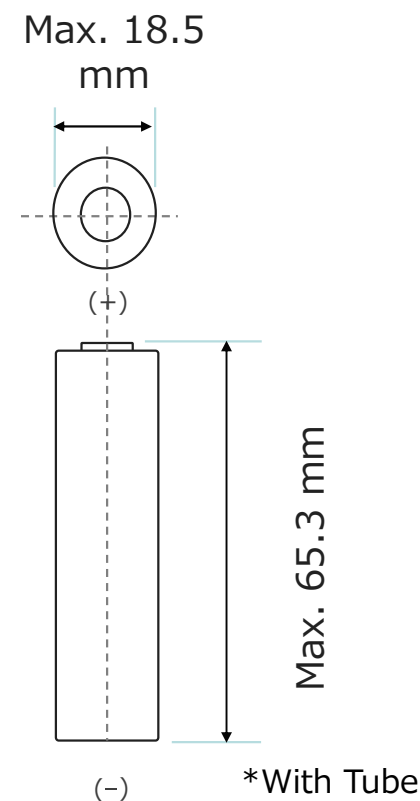


# NCR18650GA Spec.

		NCR18650GA
Capacity (mAh)	Rated. (Min. at 20°C)	3300
	Min. at 25°C	3350
	Typ. at 25°C	3450
Voltage (V)		3.6
Charge Method		CC - CV
Charge Current(A)		1.67
Max Discharge Current (A)*		8
Temp	Charge	+10 ~ +45°C
	Discharge	-20 ~ +60°C
Weight(max.) (g) with Tube		49.5
Dimension(max.) With tube	Diameter (mm)	18.5
	Height (mm)	65.3

\* Cycle characteristics expect more than 60% at 300 cycle.

## Dimension



<Remark> These values are not guaranteed values.

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**Panasonic**

Confidential

File No. NCR18650-810

Issue Date: 2016/7/29

## LITHIUM ION BATTERY SPECIFICATION

BATTERY CLASSIFICATION

LITHIUM ION BATTERY

PRODUCT CODE

BJ-A300389AA

CLIENT

Joules Miles Co., Ltd.

Client Agreement:

Signature: \_\_\_\_\_

Name in Block Letters: \_\_\_\_\_

Date: \_\_\_\_\_

\* If there is no reply within 30 days following delivery, this document shall be presumed to be valid.

Rechargeable Battery Business Division,  
SANYO Electric Co., Ltd.  
Automotive & Industrial Systems Company  
of Panasonic Group

Battery Application Engineering Department

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Title	Lithium Ion Battery Specification (Cylindrical Type)			Page	1/14
<b>1 Revision History</b>					
No.	Date	Class	Description		
(a)	2016/7/29	—	Issue	Dft.	Kageyama
				Chk.	Yamamura
				Chk.	Kobayashi
				App.	Nakanishi
				Dft.	
				Chk.	
				Chk.	
				App.	
				Dft.	
				Chk.	
				Chk.	
				App.	
				Dft.	
				Chk.	
				Chk.	
				App.	
				Dft.	
				Chk.	
				Chk.	
				App.	
* Legend: A for Added, D for Deleted, R for Revised					
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Title	Lithium Ion Battery Specification (Cylindrical Type)	Page	2/14
<div data-bbox="118 275 494 309"><b>2 Safety Instructions</b></div> <p data-bbox="209 329 1469 517">The battery contains flammable materials such as organic solvents. Mishandling the battery may cause fire, smoke, or an explosion and the battery's functionality will be seriously damaged. Protection circuitry must be designed into the application device to protect the battery. Additionally, SANYO highly recommends adding these instructions to the owner's manual. Please read and check the following prohibited actions.</p> <div data-bbox="547 584 1015 663"><b>Danger</b></div> <div data-bbox="124 719 347 752"><b>(1) Immersion</b></div> <p data-bbox="196 777 1161 808"><i>Do not immerse the battery in liquid such as water, beverages, or other fluids.</i></p> <p data-bbox="196 833 1449 904">Exposure to liquid may damage the battery or the battery pack (including protection circuit). As a result, the battery may generate heat, smoke, catch fire, or explode.</p> <div data-bbox="124 922 456 956"><b>(2) High Temperature</b></div> <p data-bbox="196 981 1362 1012"><i>Do not use or place the battery near an open flame, heater or high temperature (above 80°C).</i></p> <p data-bbox="196 1037 1449 1108">Subjecting the battery to high temperature may damage the polyolefin separator and can cause an internal short circuit. This may cause the battery to generate heat, smoke, catch fire, or explode.</p> <div data-bbox="124 1126 668 1160"><b>(3) Chargers and Charge Conditions</b></div> <p data-bbox="196 1184 628 1216"><i>Do not use unauthorized chargers.</i></p> <p data-bbox="196 1240 1449 1352">Only charge the battery within specified conditions (e.g., temperature range, voltage, and current). Use of an unauthorized charger could cause the battery to generate heat, smoke, catch fire, or explode.</p> <div data-bbox="124 1370 432 1404"><b>(4) Reverse Polarity</b></div> <p data-bbox="196 1429 847 1460"><i>Do not attach or insert battery with polarity reversed.</i></p> <p data-bbox="196 1485 1449 1597">A battery has polarity. If the battery does not easily fit into the charger or device, check the battery's orientation. Do not force the battery into the battery compartment. If attached to the device with reversed polarity, the battery may generate heat, smoke, catch fire, or explode.</p> <div data-bbox="124 1615 453 1648"><b>(5) Direct Connection</b></div> <p data-bbox="196 1673 1015 1704"><i>Do not connect the battery to an AC outlet or DC automotive plug.</i></p> <p data-bbox="196 1729 1449 1800">The battery requires a specific charger. If the battery is connected directly to a power outlet, the battery may generate heat, smoke, catch fire, or explode.</p>			
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Title	Lithium Ion Battery Specification (Cylindrical Type)	Page	3/14
<p>(6) Use in Other Equipment</p> <p><i>Do not use the battery in equipment for which it was not intended.</i></p> <p>If the battery is used in unapproved applications or systems, the battery may become damaged and generate heat, smoke, catch fire, or explode.</p> <p>(7) Incineration and Heat</p> <p><i>Keep the battery away from heat and fire.</i></p> <p>Heat will damage the battery and may cause it to generate heat, smoke, catch fire, or explode.</p> <p>(8) Short-Circuit</p> <p><i>Do not apply a short-circuit.</i></p> <p>Do not connect the positive (+) and negative (-) terminals with a conductive material. Do not carry or store the battery with any metal objects. If the battery is shorted, the shorting item may overheat and the battery may generate heat, smoke, catch fire, or explode.</p> <p>(9) Impact</p> <p><i>Avoid excessive impact to the battery.</i></p> <p>Impact beyond specification may damage the battery. This may cause the battery to leak, generate heat, smoke, catch fire, or explode.</p> <p>(10) Penetration</p> <p><i>Do not penetrate the battery with a nail or strike with a hammer.</i></p> <p>If subjected to a hard strike or penetrated by an object, the battery may be damaged or destroyed, thereby causing an internal short-circuit. This may cause the battery to generate heat, smoke, catch fire, or explode.</p> <p>(11) Soldering</p> <p><i>Do not directly solder to the battery.</i></p> <p>Soldering directly to the battery could melt the separator or damage the gas release vent or other safety mechanisms. This may cause the battery to generate heat, smoke, catch fire, or explode.</p> <p>(12) Disassembly</p> <p><i>Do not disassemble the battery.</i></p> <p>Disassembly or modification of the battery may damage the protection circuit. This may cause the battery to generate heat, smoke, catch fire, or explode.</p> <p>(13) Charge near High Temperatures</p> <p><i>Do not charge the battery near high temperature.</i></p> <p>If the battery is charged while exposed to high temperature, the battery's protection circuit may activate and prevent charging, or fail and cause the battery to generate heat, smoke, catch fire, or explode.</p>			
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Title	Lithium Ion Battery Specification (Cylindrical Type)	Page	4/14
<div data-bbox="547 297 1018 376"><b>Warning</b></div> <div data-bbox="132 409 328 443">(1) Ingestion</div> <div data-bbox="197 465 587 499"><i>Keep away from small children.</i></div> <div data-bbox="197 517 1449 589"><p>Keep the battery away from small children. If the battery or any of its component parts is swallowed, seek medical attention immediately.</p></div> <div data-bbox="132 604 311 638">(2) Storage</div> <div data-bbox="197 660 1145 694"><i>Do not place the battery in or near a microwave or other cooking appliances.</i></div> <div data-bbox="197 712 1449 784"><p>If subjected to heat or electromagnetic radiation, the battery may leak, generate heat, smoke, catch fire, or explode.</p></div> <div data-bbox="132 799 349 833">(3) Mixed Use</div> <div data-bbox="197 855 584 889"><i>Do not mix with other batteries.</i></div> <div data-bbox="197 907 1449 978"><p>The battery should not be used with other batteries having a different capacity, chemistry, or manufacturer. Doing so could cause the battery to generate heat, smoke, catch fire, or explode.</p></div> <div data-bbox="132 994 702 1030">(4) Rust, Discoloration and Deformities</div> <div data-bbox="197 1050 580 1084"><i>Do not use abnormal batteries.</i></div> <div data-bbox="197 1104 1449 1214"><p>Immediately stop using the battery if there are noticeable abnormalities, such as smell, heat, discoloration, or deformity. The battery may be defective and could generate heat, smoke, catch fire, or explode with continued use.</p></div> <div data-bbox="132 1229 410 1265">(5) Charging Time</div> <div data-bbox="197 1285 904 1319"><i>Stop charging if the charging process cannot be finished.</i></div> <div data-bbox="197 1339 1449 1411"><p>If the battery can not finish the charging process within the specified time, halt the charging process. The battery may generate heat, smoke, catch fire, or explode.</p></div> <div data-bbox="132 1426 359 1462">(6) Leakage ①</div> <div data-bbox="197 1482 766 1516"><i>Do not use a leaking battery near open flame.</i></div> <div data-bbox="197 1536 1449 1608"><p>If the battery or liquid leaking from the battery has an irritating odor, the battery should be kept away from any open flame. If exposed to an open flame, the battery could ignite and explode.</p></div> <div data-bbox="132 1624 359 1659">(7) Leakage ②</div> <div data-bbox="197 1680 579 1713"><i>Do not touch a leaking battery.</i></div> <div data-bbox="197 1731 1449 1803"><p>If liquid leaking from the battery gets into your eyes, immediately flush your eyes with clean water and seek medical attention. If left untreated, it will cause significant eye damage.</p></div> <div data-bbox="132 1818 338 1854">(8) Transport</div> <div data-bbox="197 1874 681 1908"><i>Pack the battery securely for transport.</i></div> <div data-bbox="197 1926 1407 1962"><p>To prevent short-circuit or damage during transport, securely pack the battery in a case or carton.</p></div>			
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Title	Lithium Ion Battery Specification (Cylindrical Type)	Page	5/14
<div data-bbox="547 297 1031 378"><b>Caution</b></div> <div data-bbox="124 409 1452 1989"><p>(1) <b>Exposure to Direct Sunlight</b> Do not use or leave the battery in a location exposed to excessive heat, such as in direct sunlight or in a car. Doing so could cause the battery to generate heat, smoke, catch fire, or explode. It may also cause the battery's performance and life to deteriorate.</p><p>(2) <b>Static Electricity</b> The battery pack has a protection circuit. Do not use the battery where static electricity in excess of 100V is generated as it may damage the protection circuit. If the protection circuit fails, the battery may generate heat, catch fire, smoke, or explode.</p><p>(3) <b>Charging Temperature Range</b> Only charge the battery between 10°C and 45°C. Charging outside of this temperature range may cause the battery to leak, generate heat, or result in serious damage. It may also cause the battery's performance and life to deteriorate.</p><p>(4) <b>Manual</b> Read the manual before use. Keep for future reference.</p><p>(5) <b>Charging Method</b> Read the charger's manual before use for proper charging method.</p><p>(6) <b>First Time Usage</b> Please contact the supplier if the battery gives off an unusual odor, generates heat, or shows signs of rust prior to its initial use.</p><p>(7) <b>Use by Children</b> Parents must explain how to use the system and the battery. Please check back periodically to ensure children are using the system and the battery correctly.</p><p>(8) <b>Flammable Materials</b> Do not charge or discharge near flammable materials. Doing so could result in fire.</p><p>(9) <b>Leakage</b> If electrolyte leaks from the battery and comes into contact with skin or clothing, immediately flush with water. Otherwise, it may cause skin irritation.</p><p>(10) <b>Handling of Exposed Contacts or Conductors</b> If the battery pack has a system interface consisting of stripped lead wires or exposed contact plates, handle with due care. Temporarily insulate exposed contacts and conductors with an insulator such as polypropylene tape or polyvinylchloride tape. Failure to do so could result in an electrical shock; a short circuit causing the battery to generate heat, smoke, catch fire, or explode; or the combustion of other materials.</p><p>(11) <b>Recycling</b> When disposing of the battery, recycle it according to local rules and regulations.</p></div>			
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Title	Lithium Ion Battery Specification (Cylindrical Type)	Page	6/14
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### 3 Scope

This specification applies to the Lithium Ion Battery NCR18650G-H0K0A for Optical fiber fusion splicer by Joules Miles Co., Ltd..

This Specification shall not apply to special applications requiring a high degree of quality and reliability where the failure or malfunction of the products may directly jeopardize life or cause threat of personal injury. A non-exhaustive list of such applications includes: weapons, aircraft and aerospace equipment, aircraft electronics equipment, medical equipment (excluding Class 1 equipment), intrinsically safe equipment, electric vehicles, hybrid electric vehicles, and electric motorcycles (excluding electric bicycles).

### 4 Battery Classification and Product Code

4.1	Battery Classification	Lithium Ion Battery
4.2	Product Code	BJ-A300389AA
4.3	Model Name	NCR18650G-H0K0A
4.4	Cell Type	NCR18650GA

### 5 Nominal Specifications

Item		Specifications	Notes
5.1	Rated Capacity	3300mAh	0.66A discharge at 20°C
5.2	Capacity (Minimum)	3350mAh	0.67A discharge at 25°C
5.3	Capacity (Typical)	3450mAh	Reference only
5.4	Nominal Voltage	3.6V	0.67A discharge
5.5	Discharging End Voltage	2.5V	
5.6	Charging Current (Std.)	1.675A	
5.7	Charging Voltage	4.20 ± 0.03V	
5.8	Charging Time (Std.)	4.0 hours	
5.9	Continuous Discharge Current (Max.) * <sup>1</sup>	10A	0 ~ +40°C
5.10	Internal Resistance	less than 100mΩ	AC impedance 1 kHz
5.11	Weight	less than 49.5g	
5.12	Operating Temperature	Charge	+10 ~ +45°C
		Discharge	-20 ~ +60°C
5.13	Storage Conditions (Shipping Charge State)	less than 1 month	Recoverable Capacity: 80%* <sup>2</sup>
		less than 3 months	
		less than 1 year	

\*1 The maximum discharge current for a single cell use. However after the battery pack assembly, maximum discharge current will be limited by a protection circuit or device.

\*2 Recoverable Capacity =  $\frac{\text{Discharge Time after Storage}}{\text{Initial Discharge Time}} \times 100$

The discharge time is measured by fully charging the battery at 25°C and then discharging it at a current of 0.67A to 2.5V per cell in series.

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Title	Lithium Ion Battery Specification (Cylindrical Type)		Page	7/14
6 Electrical Characteristics				
Item		Conditions	Criteria	
6.1	Full Charge	The battery is charged at a 1.675A constant current until the voltage reaches 4.20V. The current is then reduced to keep a constant voltage of 4.20V. The total charging time is 4.0 hours at 25°C.		
6.2	Capacity	(1) Within 1 hour after fully charging at 25°C as per item 6.1, the battery is discharged at 0.67A continuously to 2.5V at 25°C.	More than 300 min.	
		(2) Within 1 hour after fully charging at 25°C as per item 6.1, the battery is discharged at 3.35A continuously to 2.5V at 25°C.	More than 54 min.	
6.3	Cycle Life	After the battery has been subjected to 300 repeated charge and discharge cycles (charged by CC-CV of 1.675A – 4.20V for 4.0 hours; discharged by CC of 3.35A to 2.5V at 25°C), the discharge time is measured as per Item 6.2, (2).	More than 38 min.	
6.4	Temperature Characteristics	(1) Within 1 hour after fully charging at 25°C as per item 6.1, the battery is stored at 0°C for 3 hours. The discharge time is then measured as per Item 6.2, (2) at 0°C.	More than 30 min.	
		(2) Within 1 hour after fully charging at 25°C as per item 6.1, the battery is stored at 60°C for 3 hours. The discharge time is then measured as per Item 6.2, (2) at 60°C.	More than 50 min.	
6.5	Storage at Fully Charged State	After fully charging at 25°C per item 6.1, the battery is stored for 20 days at 60°C After storage, the battery is held at 25°C for 3 hours. Then, the discharge time is measured as per Item 6.2, (2).	More than 30 min.	
		Then, the same battery is fully charged again and discharged a second time and measured as per Item 6.2, (2).	More than 40 min.	
6.6	Storage at Full Discharged State	After fully charging at 25°C, the battery is discharged as per Item 6.2, (2). Then, the battery is stored for 20 days at 60°C. After storage, the battery is held at 25°C for 3 hours. Then, the discharge time is measured as per Item 6.2, (2).	More than 50 min.	
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Title	Lithium Ion Battery Specification (Cylindrical Type)	Page	8/14
Item	Conditions	Criteria	
6.7 Drop	After fully charging at 25°C, the cell is dropped 3 times in random directions from a height of 1 m onto a flat surface of concrete.	No rupture, no fire	
STANDARD TEST CONDITIONS: All tests shall be conducted with new batteries delivered within the last 7 days. Tests shall be performed at a temperature of 25±2°C and a humidity of 65±20% (the standard temperature tolerance for Class 2 and the standard humidity tolerance for Class 20, respectively, as specified by <i>JIS Z 8703, Standard Atmospheric Conditions for Testing</i> ). The precision of the voltmeter and ammeter used in the tests shall be higher than Class 0.5 as specified by <i>JIS C 1102-2, Special Requirements for Ammeters and Voltmeters</i> .			
7 Design and Dimensions			
The battery design is shown in the following documents or drawings. <ul style="list-style-type: none"><li>Drawing number NCR18650G-H0K0A01</li></ul>			
8 Appearance			
There shall be no such defects as followings, which may adversely affect commercial value of the cell: <ul style="list-style-type: none"><li>Scratch</li><li>Rust</li><li>Discoloration</li><li>Dirt</li><li>Deformation</li><li>Leakage</li></ul>			
9 State of Charge at Time of Shipment			
At time of shipment, the battery's state of charge shall be 30% of its rated capacity or less.			
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Title	Lithium Ion Battery Specification (Cylindrical Type)	Page	9/14
<p><b>10 Standard Charging Method</b></p> <p>The standard charge condition is a constant current – constant voltage method with a current of 1.675A and a maximum voltage of 4.20V. The charging process should be halted when either time, battery voltage, or current reach certain values.</p> <p>When the battery is in a state of over-discharge (the battery voltage is less than 2.0V per cell), the battery should be charged by the pre-charge circuit to prevent heat generation in the charge FETs.</p> <p>The pre-charging current should be approximately 0.335A. Once, the battery voltage reaches more than 2.5V per cell, the charger can resume the standard charging method. The pre-charge function should have a cut-off timer in order to detect a short circuit. If the voltage does not recover to over 2.5V per cell within the specified time, charging must be terminated.</p> <p>The current interrupt device (CID) may activate if the battery is charged continuously after it has reached a fully-charged state or if the battery is charged at a high temperature. Please consult SANYO for instruction on the charge method.</p> <p><b>11 Precautions for Designing of the Optical fiber fusion splicers, the Chargers and the Battery packs.</b></p> <p>Please comply with the following instructions during every stage of application, charger, battery pack design and assembly processes otherwise the battery may experience a deterioration of functionality, quality, and safety. In the worst case, the battery may generate heat, smoke, catch fire, or explode.</p> <p><b>11.1 Precautions for Designing of Optical fiber fusion splicer and the Charger.</b></p> <p>(1) Charge</p> <ul style="list-style-type: none"> <li>• The battery is charged by a method of constant current-constant voltage.</li> <li>• Regarding NCR18650G-H0K0A, the charging current should not exceed 3.35A/cell.</li> <li>• The charging voltage should not exceed 4.20V/cell.</li> <li>• The charging voltage is required to be set to less than 4.23V/cell with considering the accuracy of charger. Even if the charger is failed, the total safety shall be secured.</li> <li>• The charger shall be equipped with a pre-charge system.</li> <li>• If battery voltage goes down to less than 2.5V/cell, the battery should be charged by pre-charge current of maximum 0.335A. Once, the battery reached more than 2.5V/cell by the pre-charging, the charger can resume the standard charging method. However, if the battery voltage never recovers more than 2.5V/cell, the charger must be stopped and turned off.</li> <li>• The charger shall be equipped a full charge detection.</li> <li>• The charger shall detect the full-charged state by a timer, current detection or open circuit voltage detection. When the charger detects the full-charge, the charger shall stop charging. Do not apply the continuous charging (trickle charging) method.</li> <li>• The charging temperature should be confined to the range +10°C to +45°C.</li> <li>• It is recommended that charging should be stopped to avoid continuous charging, when either of the following conditions are met; <ul style="list-style-type: none"> <li>- The charging current reaches approximately 67mA in CV mode.</li> <li>- The charging time reaches 4h in case of charging at 1.675A.</li> </ul> </li> </ul>			
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Title	Lithium Ion Battery Specification (Cylindrical Type)	Page	10/14
<p>(2) Discharge</p> <ul style="list-style-type: none"> <li>• The discharge current should not exceed 10A/cell.</li> <li>• The discharge temperature should be between -20°C to +60°C.</li> <li>• The discharge end voltage should be more than 2.5V/cell.</li> </ul> <p>If cells are to be connected in series, please refer to Item 13-1.</p> <p>(3) Over discharge</p> <ul style="list-style-type: none"> <li>• Do not discharge the battery less than 2.0V/cell.</li> </ul> <p>(4) Design of Optical fiber fusion splicers and chargers.</p> <ul style="list-style-type: none"> <li>• The cells should be kept away from heat generating electronic parts in order to avoid deterioration of battery performance.</li> </ul> <p>(5) Strength of the battery pack enclosure</p> <ul style="list-style-type: none"> <li>• The battery pack enclosure must be designed to have sufficient strength to resist damage from specified or typical expected mechanical stresses such as bending, twisting, and impact due to drop of application.</li> </ul> <p><b>11.2 Precautions for Battery Pack Design.</b></p> <p>(1) Shape, mechanism and material of battery packs</p> <ul style="list-style-type: none"> <li>• The battery pack should be designed so it cannot connect to unauthorized chargers.</li> <li>• The battery pack should be designed so it cannot connect with unauthorized equipment and/or devices.</li> <li>• The terminal shape should be designed to avoid short circuit issues. In addition, the battery pack should be equipped with an over current protection function in order to prevent from external short circuit issues.</li> <li>• The terminal shape and structure should be designed so that it can not connect in backwards.</li> <li>• The battery pack should be designed to prevent static electricity, electrolyte, or water ingress issues.</li> <li>• The battery pack should be designed so the protection circuit functions can be inspected during the assembly process.</li> <li>• The battery pack should be designed so electrolyte cannot reach to the protection circuit board even if electrolyte leak out of the cells.</li> <li>• The cells should be fixed by tape or glue in the case. If the battery pack is dropped, the cells should be protected against dents, deformations, and other mechanical stresses.</li> <li>• Plastic cases should be closed with glue. If an ultra sonic welding method is applied to the case sealing, SANYO will not accept any responsibilities for any defects.</li> <li>• The pack shall be designed so end users cannot remove or disassemble the cells.</li> </ul>			
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Title	Lithium Ion Battery Specification (Cylindrical Type)	Page	11/14
<p>(2) Protection circuit</p> <p>The following protection circuit should be equipped in the battery pack:</p> <ul style="list-style-type: none"> <li>• <b>Overcharge protection</b> We recommend the overcharge protection engages when cell voltage reaches more than 4.25V/cell then, the current shall be shut down.</li> <li>• <b>Over discharge protection</b> If cell voltage reaches approximately 2.2V/cell, we recommend that the over discharge protection circuit shuts down the discharge current and the circuit consumption current is set to less than 1<math>\mu</math>A.</li> <li>• <b>Over current protection</b> If discharge current exceeds approximately 10A/cell, the over current protection will shut down the current.</li> </ul> <p>(3) Electric circuit</p> <ul style="list-style-type: none"> <li>• To avoid over discharge mode during long storage times, the consumption current of the battery pack's protection circuit should be set as low as possible.</li> </ul> <p>(4) Cell connection</p> <ul style="list-style-type: none"> <li>• The cells should not be connected using a soldering process. In order to avoid any damages, cells should be connected to lead plates by a spot welding method.</li> </ul> <p>(5) Precautions on label</p> <ul style="list-style-type: none"> <li>• The rating label should indicate required information and precautions.</li> <li>• The precautions should be based on the information in section 2.</li> </ul> <p><b>12 Storing Condition</b></p> <p><b>12.1 Storage Temperature and Humidity (Within 3 months)</b></p> <ul style="list-style-type: none"> <li>• Cells should be stored in a stable environment characterized by low-humidity (less than 70%RH), free of corrosive gasses, and an ambient temperature between -20°C and +40°C.</li> <li>• To prevent rust, avoid conditions that can create condensation such as rapid fluctuations in the ambient.</li> </ul> <p><b>12.2 Long Duration Storage</b></p> <ul style="list-style-type: none"> <li>• When long duration storage cells should be stored in a stable environment characterized by low-humidity (less than 70%RH), free of corrosive gasses, and an ambient temperature between -20°C and +20°C.</li> <li>• To prevent rust, avoid conditions that can create condensation such as rapid fluctuations in the ambient.</li> <li>• For long term storage, a discharged or partial charged state of charge per section 9 is recommended.</li> </ul>			
File No.	NCR18650-810	Rechargeable Battery Business Division, SANYO Electric Co., Ltd.	

Title	Lithium Ion Battery Specification (Cylindrical Type)	Page	12/14
<p><b>13 Handling Precautions for Lithium Ion Cells</b></p> <ul style="list-style-type: none"> <li>This section describes handling precautions for lithium ion cells which will be assembled as battery packs with Joules Miles Co., Ltd.. This battery pack consists of NCR18650GA.</li> </ul> <p><b>13.1 Series Connections Precautions</b></p> <ul style="list-style-type: none"> <li>When cells are connected in series, make sure that the lot number, shipping charge date, and capacity rank match. Please do not mix cells with different lot numbers, shipping charge dates, or capacity ranks. The voltage variability between cells should be within 20mV.</li> <li>The lot number, the shipping charge date and the capacity rank are indicated on the shipping carton label.</li> <li>If cells are connected in series, the discharge end voltage should be set more than 2.75V//cell.</li> </ul> <p><b>13.2 Inspection of the Battery Pack before Shipping</b></p> <p>All battery packs shall be inspected for:</p> <ul style="list-style-type: none"> <li>Voltage</li> <li>Internal impedance</li> <li>Function of protection circuit</li> <li>Thermistor resistance</li> <li>Thermal fuse</li> </ul> <p><b>13.3 Precautions on Pack Assembly</b></p> <ul style="list-style-type: none"> <li>Do not use potentially abnormal cells which have been dropped, shorted, or deformed during handling or assembly even if no damage is readily apparent. Do not use cells giving off the odor of electrolyte.</li> <li>Do not bring battery near or into contact with heat sources such as soldering irons.</li> <li>Do not allow any metal to come into direct contact with pouch cells inside the battery pack compartment.</li> <li>Do not lift the core pack by holding the lead wires or the printed circuited board. Do not unnecessarily twist or bend the lead wires or the printed circuited board.</li> <li>Do not re-work the battery.</li> </ul> <p><b>14 Warranty Exemptions</b></p> <ul style="list-style-type: none"> <li>SANYO will not be liable for any damages that are caused by violations of the precautions in this specification.</li> <li>SANYO will not be liable for any problems caused by design defects of the battery packs, Optical fiber fusion splicers, or chargers.</li> <li>SANYO will not accept return of any abnormal cells that were damaged due to any incorrect assembly process.</li> </ul>			
File No.	NCR18650-810	Rechargeable Battery Business Division, SANYO Electric Co., Ltd.	

Title	Lithium Ion Battery Specification (Cylindrical Type)	Page	13/14
<p><b>15 Other Remarks</b></p> <ul style="list-style-type: none"><li>• If there are problems in this specification, SANYO will take them into consideration.</li><li>• SANYO can discuss specification or precautions that are not described in this specification.</li><li>• Do not use the provided cells for other applications.</li></ul> <p><b>16 Battery Warranty Period</b></p> <p>In the event a defect is found in the battery, SANYO will replace the defective battery without cost only if all the following conditions are met:</p> <p>(i) The defect is found and reported to SANYO within one (1) year from the date of shipment of the defective battery;</p> <p>(ii) The defect is caused by the reasons attributable to SANYO, such as a defect in design or manufacture; and</p> <p>(iii) It is clear that the defect is not caused by the reasons attributable to any third party other than SANYO, such as any misuse of the battery or failure to comply with this specification.</p> <p>No other warranty is implied or applied.</p> <p><b>17 Battery Safety Requirements</b></p> <p>In order to ensure the safety of the battery, please contact SANYO to discuss design of the application from a mechanical and electrical perspective. Also, if there are special usage conditions (for example: a large current load, a quick charge method, or a special usage pattern), please consult SANYO before finalizing the product specification.</p>			
File No.	NCR18650-810	Rechargeable Battery Business Division, SANYO Electric Co., Ltd.	



## Appendix

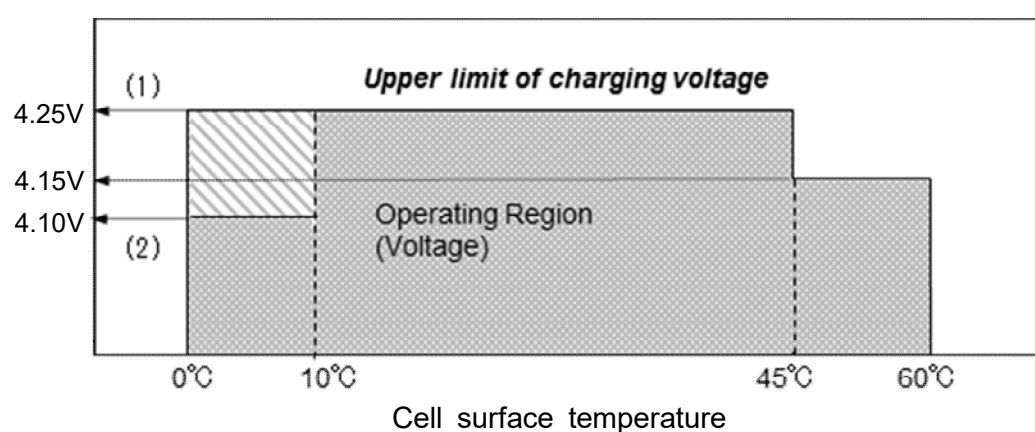
Regarding Safety Operating Region, please follow the below condition.

Model: [NCR18650G-H0K0A]

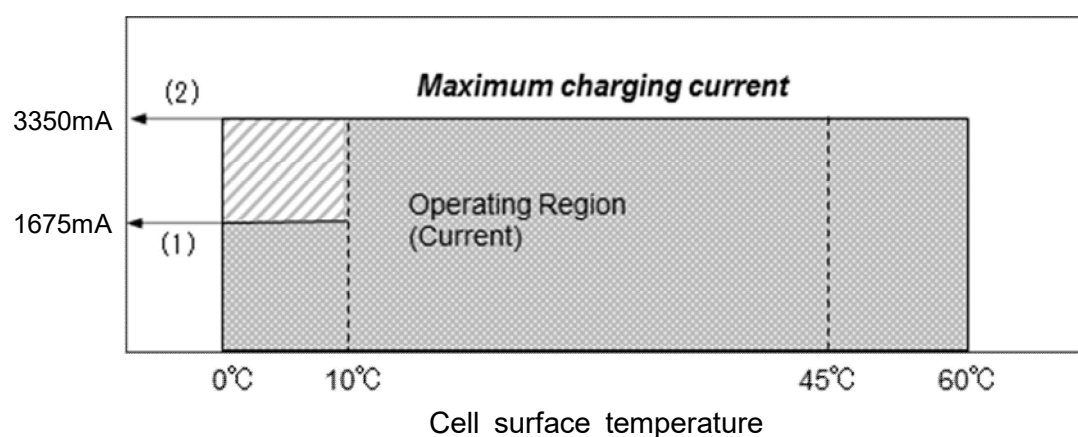
Table.1 Operating region (Cell surface temperature, voltage, current)

Temperature		Upper limit of charging voltage	Maximum charging current
0°C~10°C	(1)	4.25 V	1675 mA
	(2)	4.10 V	3350 mA
10°C~45°C		4.25 V	3350 mA
45°C~60°C		4.15 V	3350 mA

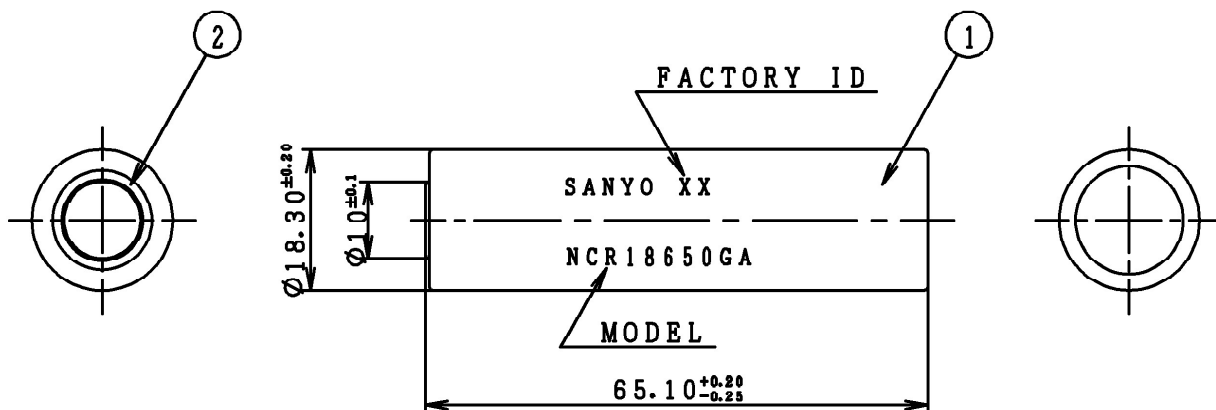
Charging voltage



Charging current



1	2	3	4	N
NO.	P A R T N A M E	APPLICATION PART CODE	QTY.	MATERIAL SPECIFICATION
	BATTERY		1	NCR18650GA
1	TUBE		1	PET
2	INSULATION RING		1	PAPER 0.25t
				BLUE



# NOTE.

1. STAMP LOT NO. ON THE TUBE.

XXXX

DAY (1ST=01, 2ND, =02, . . 30TH=30, 31ST=31)  
MONTH (JAN=1, FEB=2, . . SEP=9, OCT=X, NOV=Y, DEC=Z)  
YEAR ('96=6, '97=7, . . '16=6, '17=7, . .)

EX.) JUL. 29. 2016 . . . . . 6729

2. LOT NO. IS EQUAL WITH CHARGING DATE.

3. STAMP "SANYO", FACTORY ID, & MODEL ON THE TUBE.

4. STAMP FACTORY ID ON THE TUBE AS SHOWN IN THE FOLLOWING TABLE. 1.

TABLE. 1

FACTORY ID	FACTORY
L	SANYO ENERGY HIGASHIURA CO., LTD.
TD	TSUNADENKI CO., LTD
C	CHUOU ELECTRIC CO., LTD

DATE	JUL. 29. 2016	REMARK			
D R	Y. Mao			JUL. 29. 2016	1st DRAWING (Y. Mao)
CHK	K. Yoshimoto	MODEL: NCR18650G-H0K0A		DATE	DESCRIPTION
CHK		CUSTOMER CODE:		材料・規格	
ENG		TOLERANCE	WEIGHT	処理・加工	
APP	A. Komiyama	250<L ±5	Approx. g	FINISH	
		<L ≤ ±4	UNIT	部品名	完成電池
		50<L ≤ 250 ±4	mm	PART NAME	BATTERY PACK (finish goods)
		10<L ≤ 50 ±3	QTY	PART CODE	
		L ≤ 18 ±2	1	DRAWING NO	NCR18650G-H0K0A01
			SCALE		Rev.
			1/1		

NO.	PART NAME	APPLICATION-PART CODE	QTY	MATERIAL-SPECIFICATION	NOTE
1	完成電池 BATTERY PACK		1	UR18650	
2	化粧箱 INNER BOX		1/30	コートボード COAT BOARD	
3	スリーブパッド SLEEVE PAD		1/180	AF_KJ10/KJ80	
4	段ボール箱 MASTER CARTON		1/180	ABF_KJ140/SCP120X/KJ140	

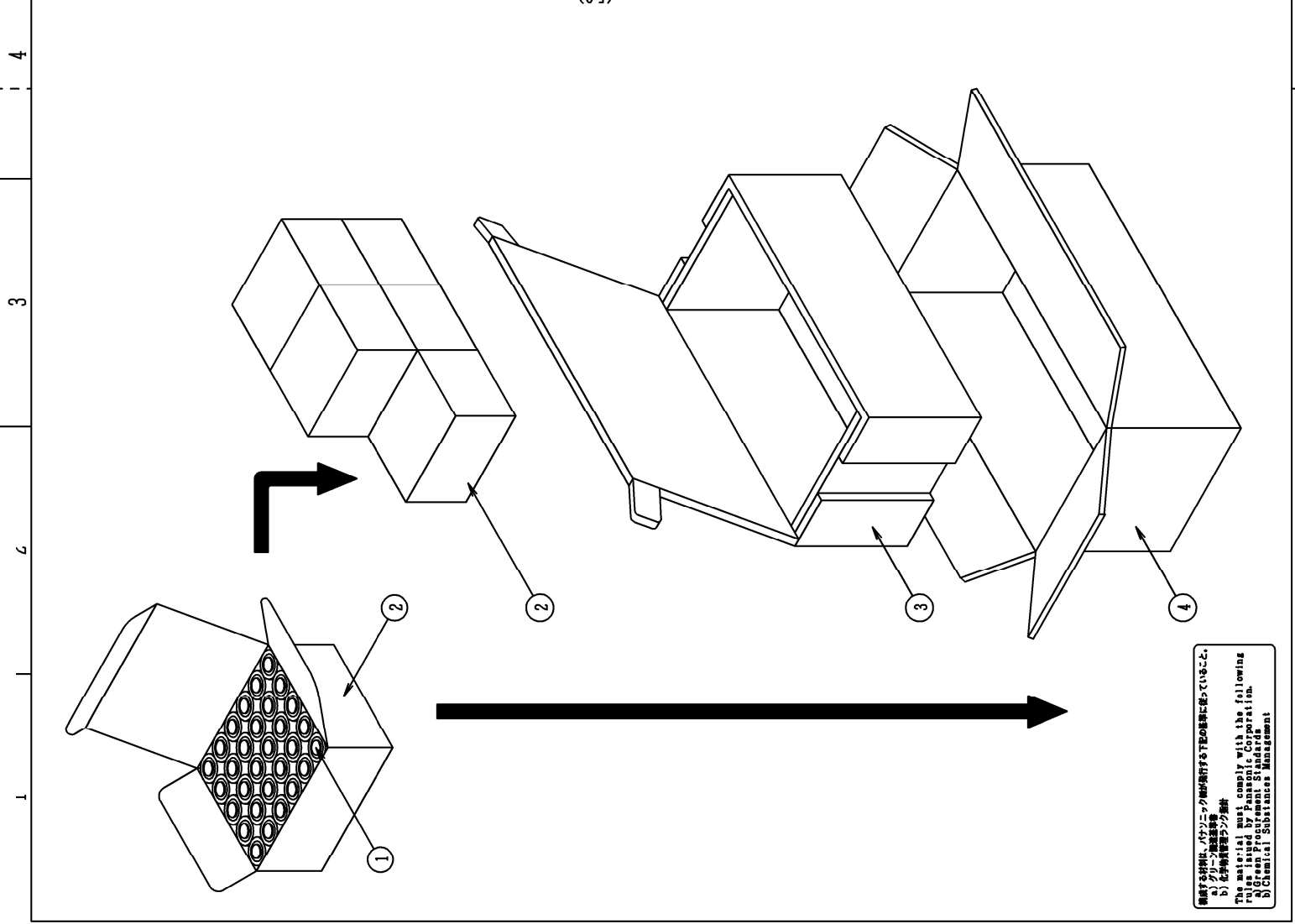


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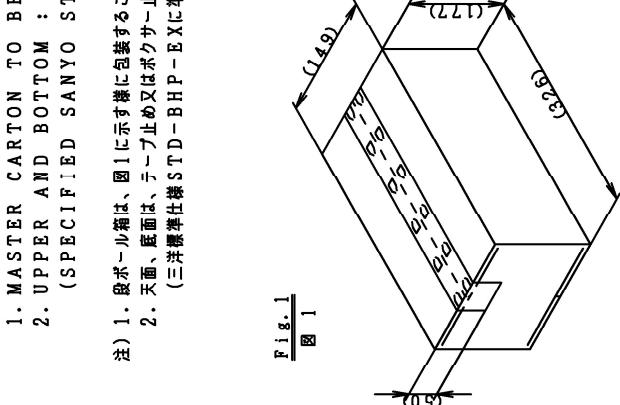


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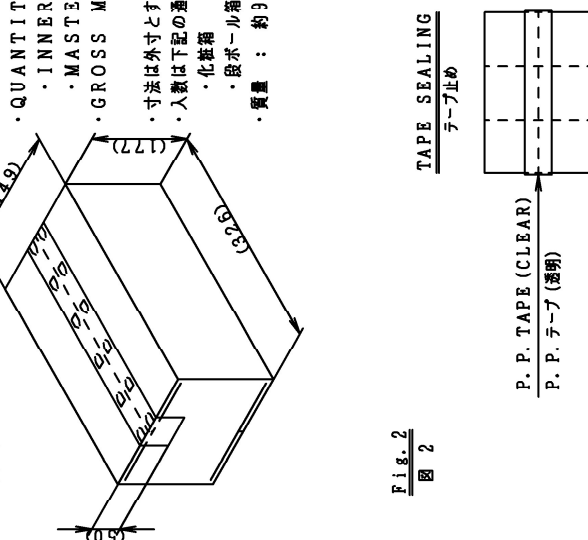


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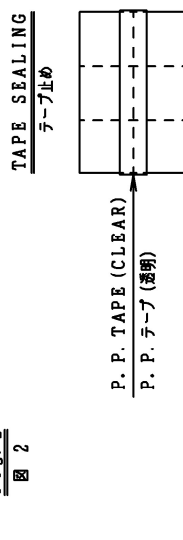


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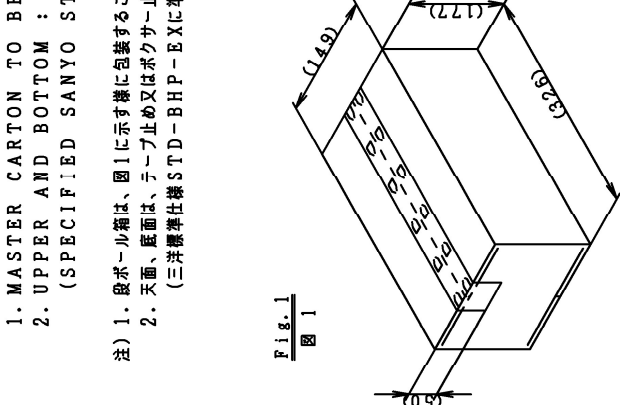


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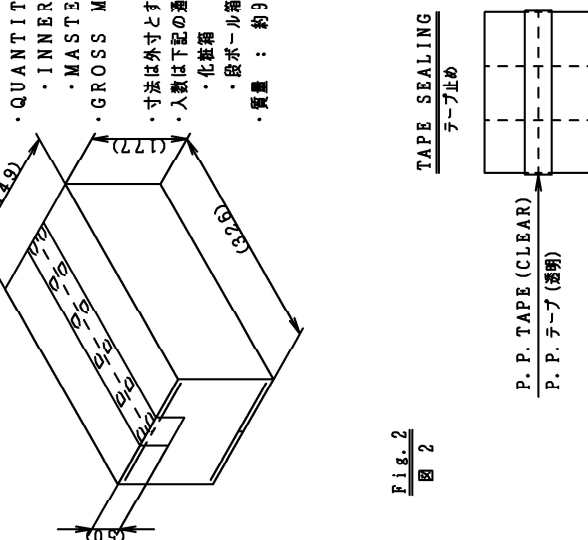


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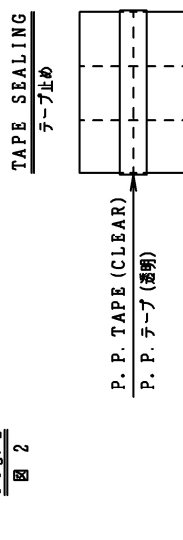


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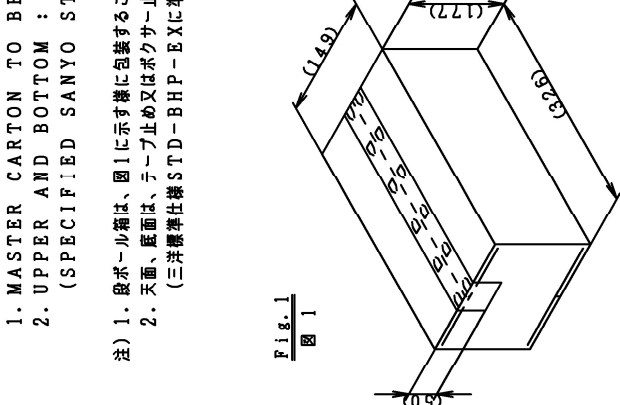


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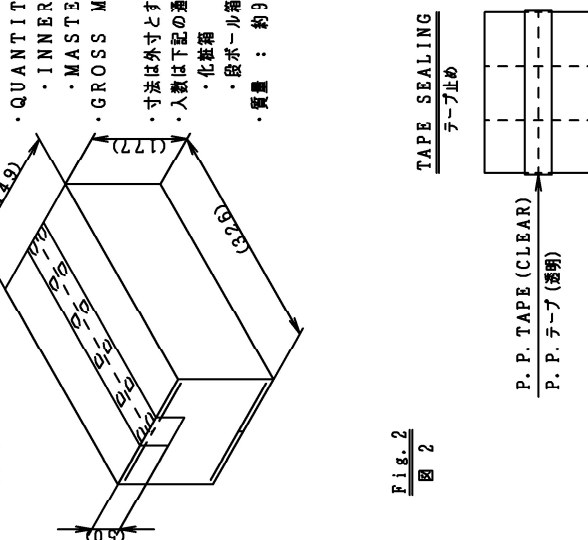


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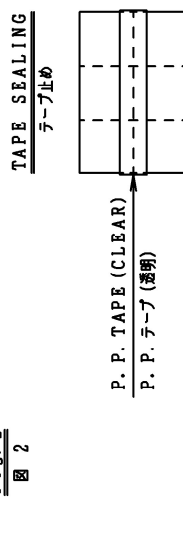


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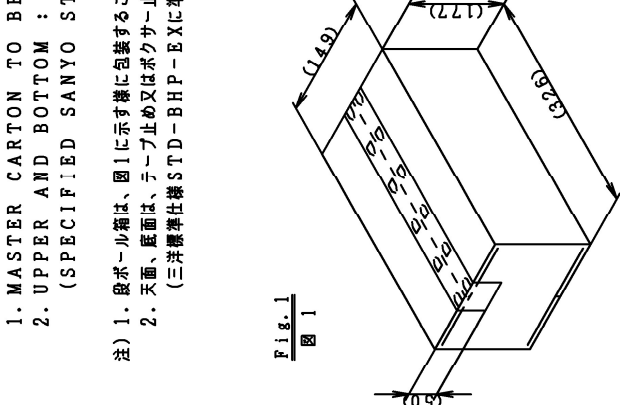


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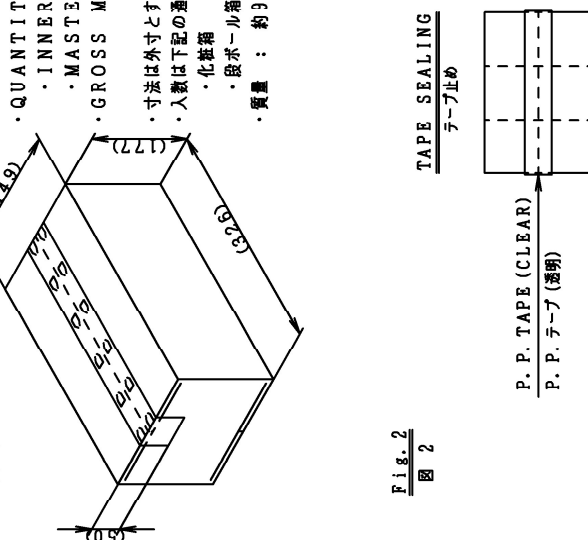


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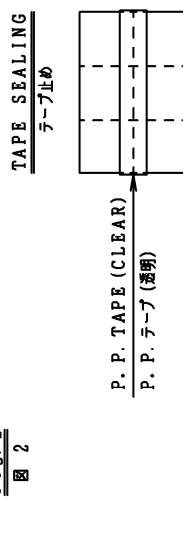


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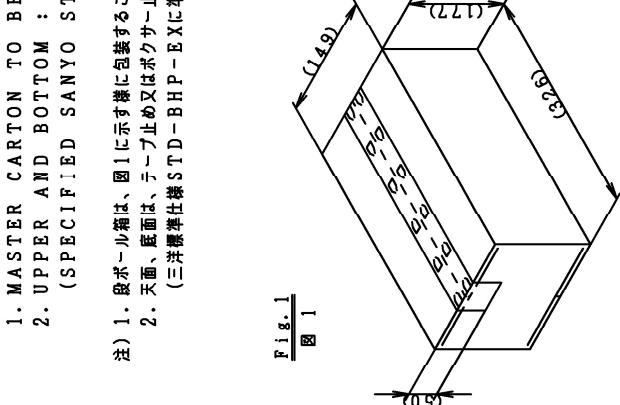


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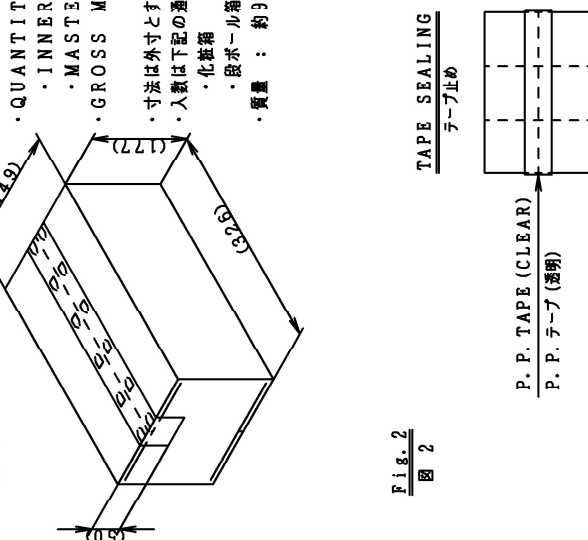


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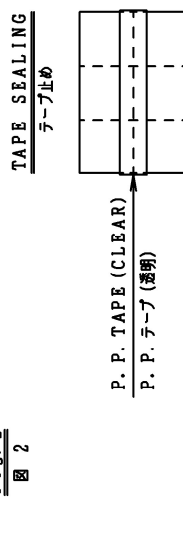


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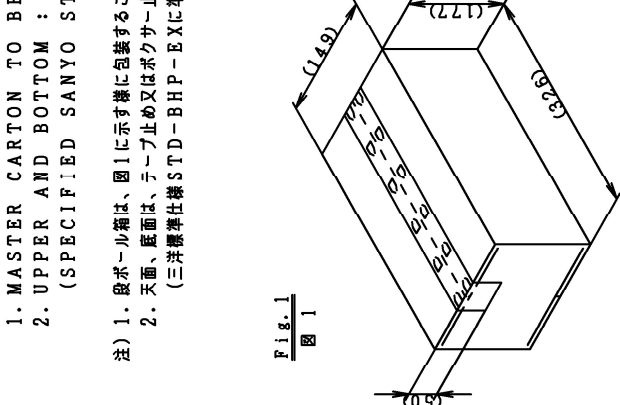


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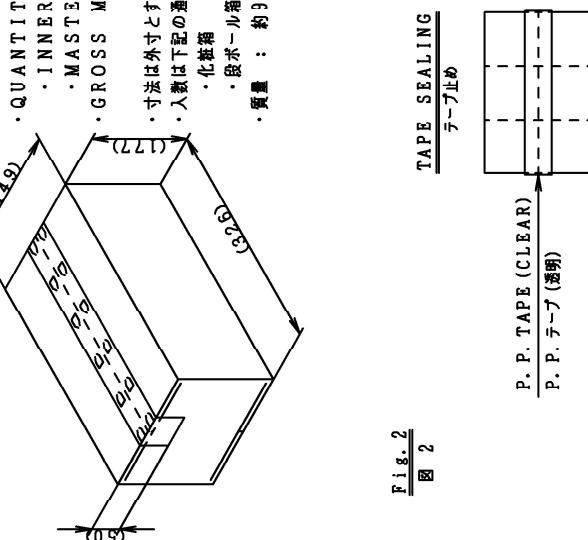


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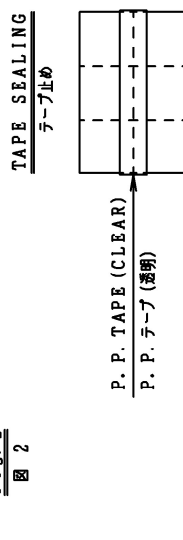


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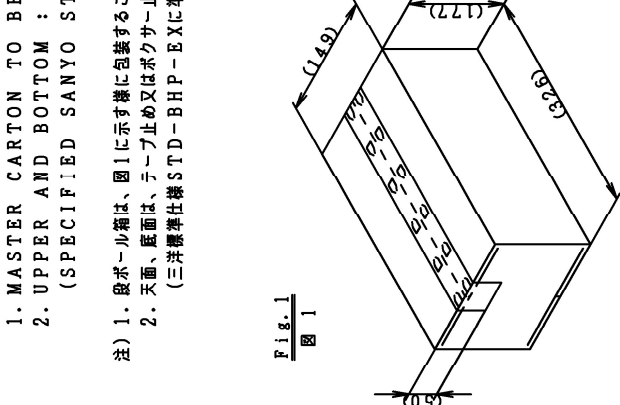


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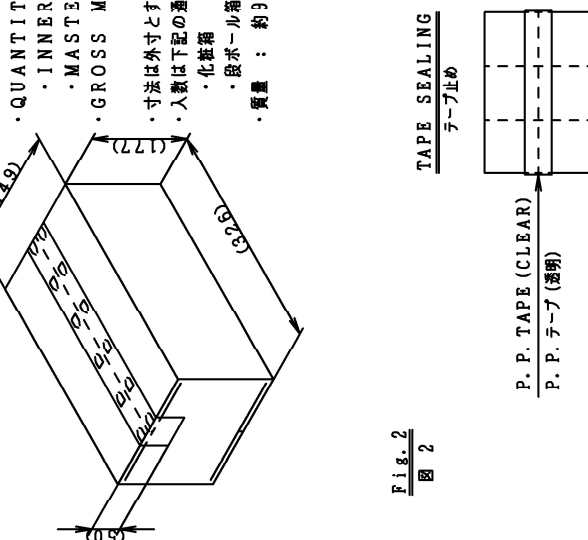


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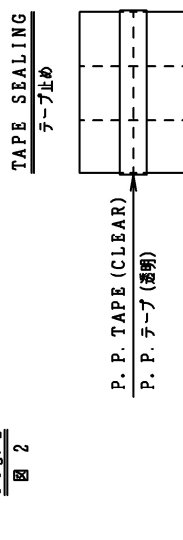


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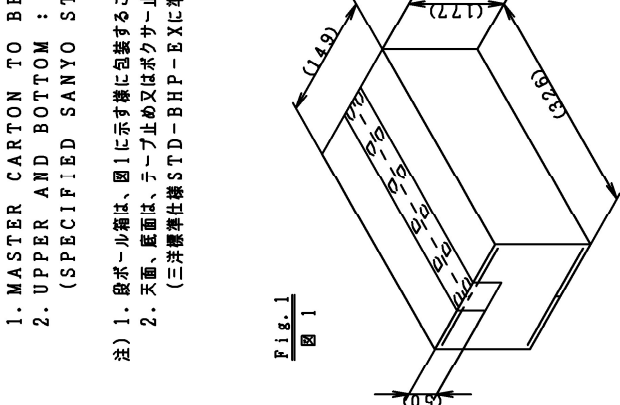


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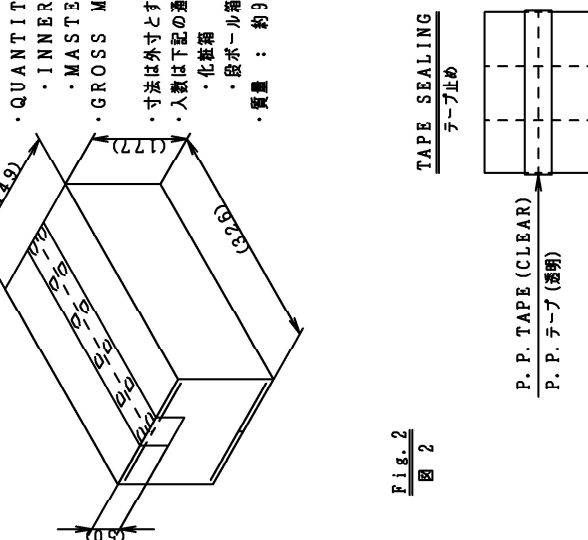


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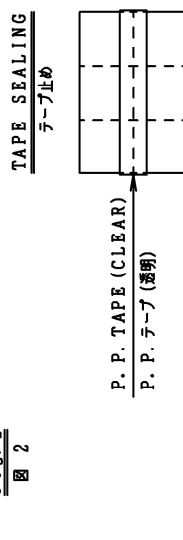


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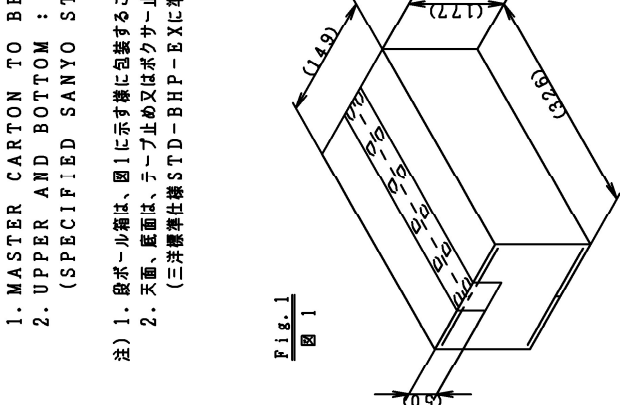


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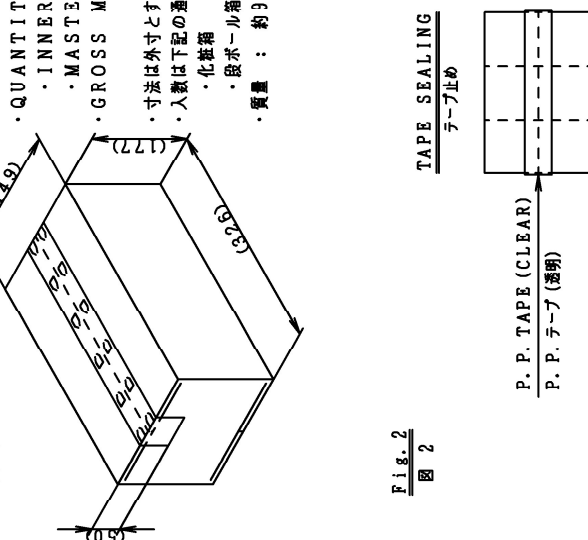


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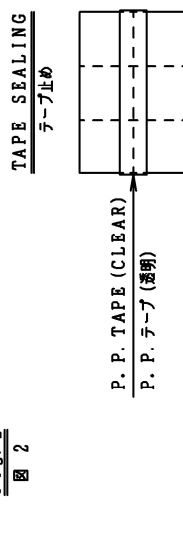


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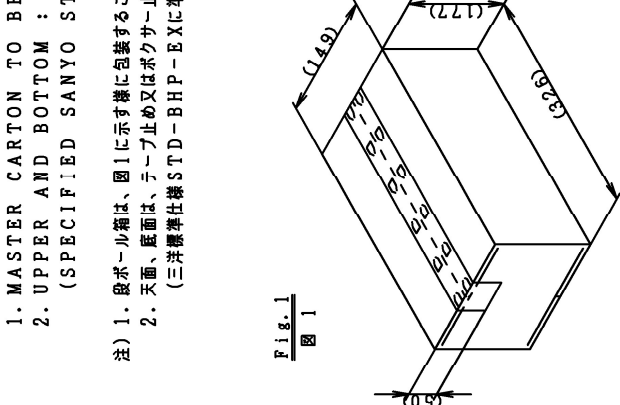


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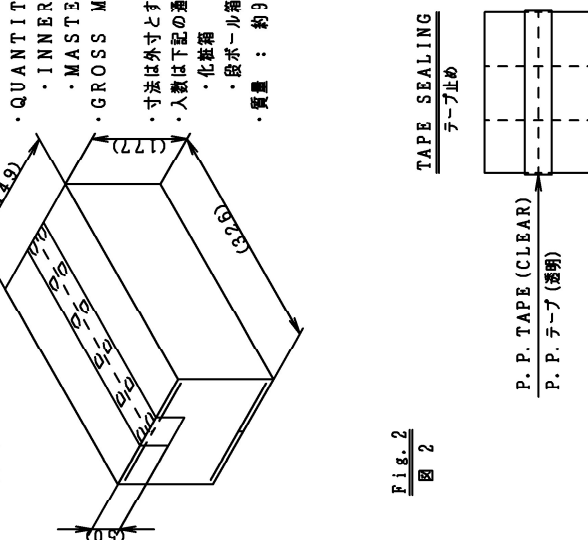


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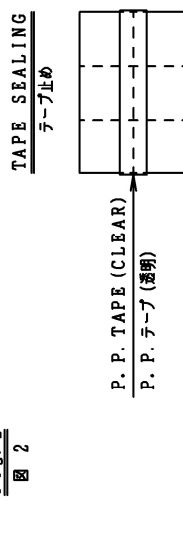


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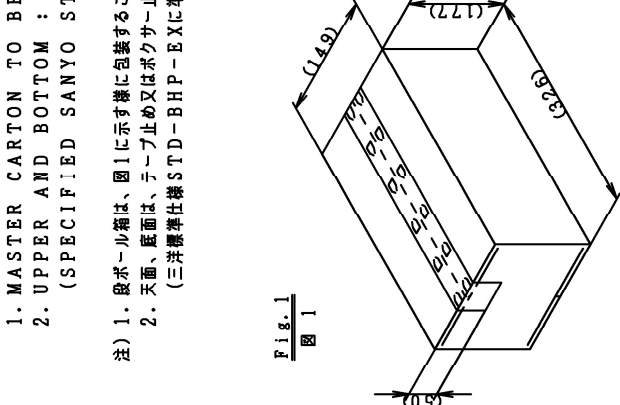


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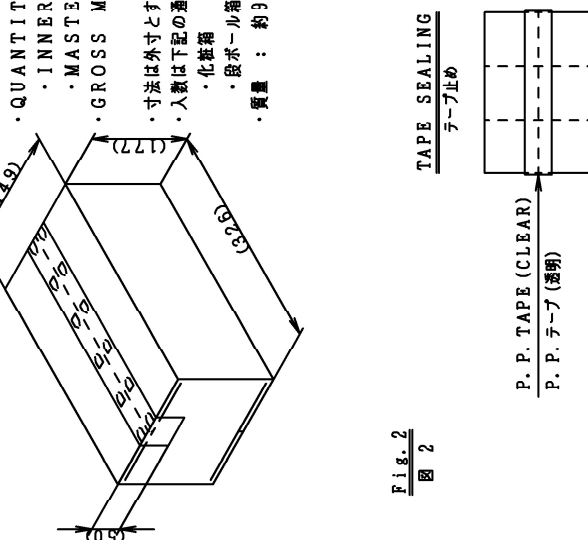


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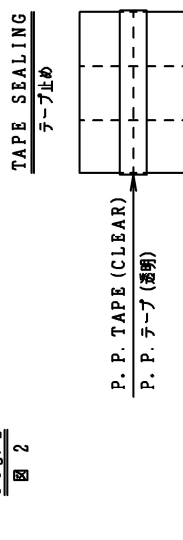


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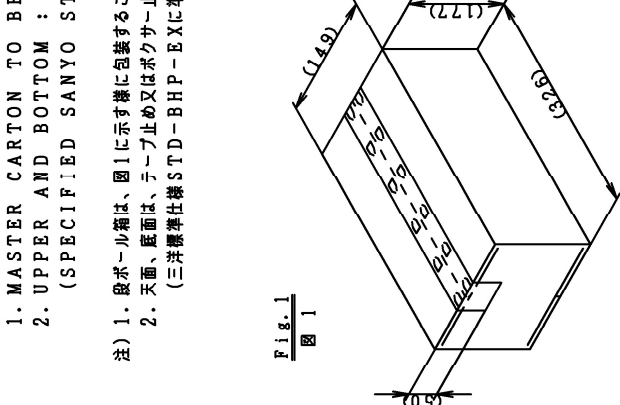


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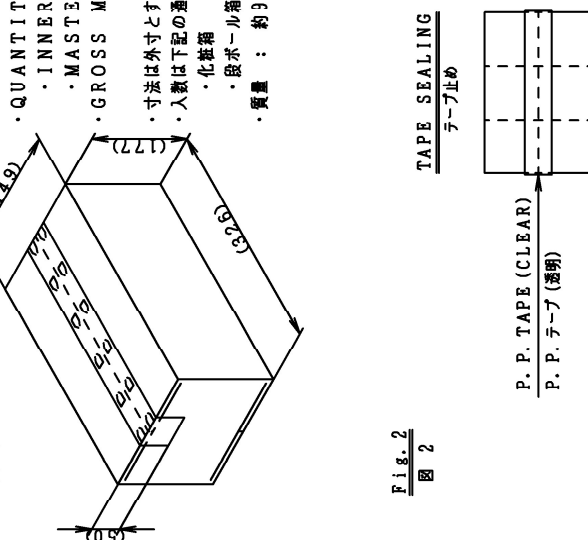


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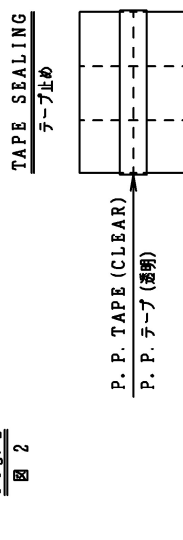


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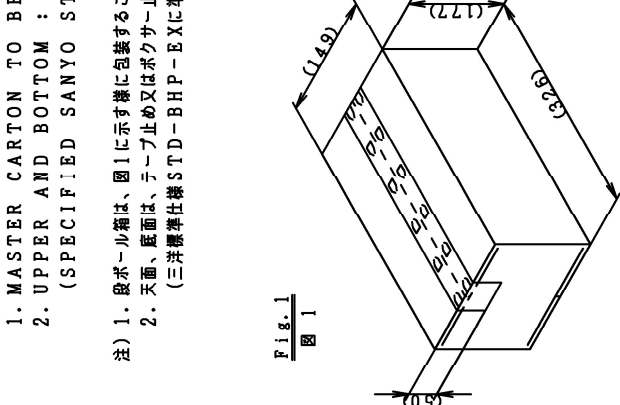


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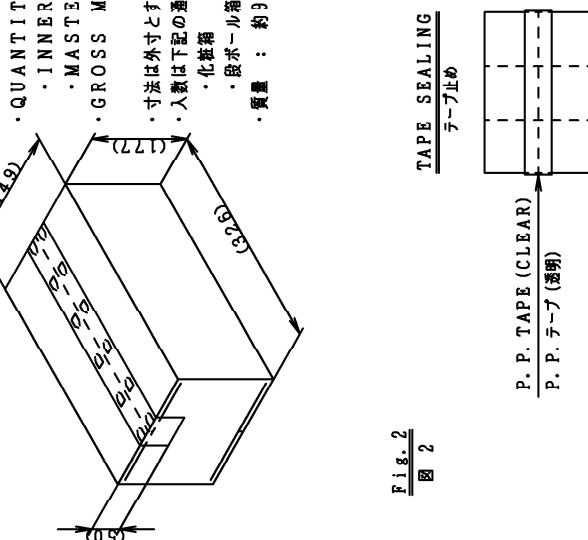


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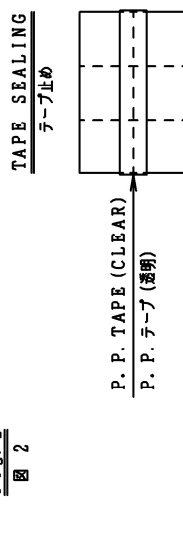


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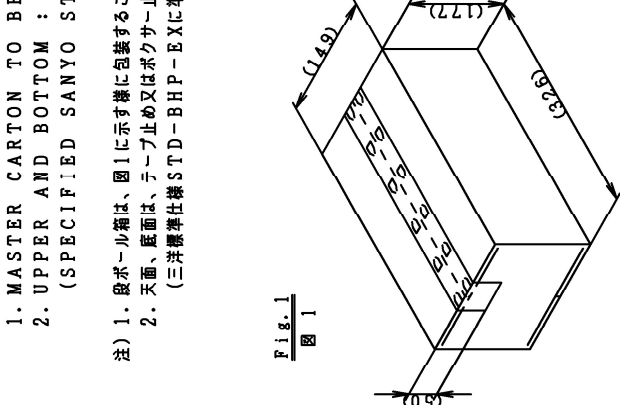


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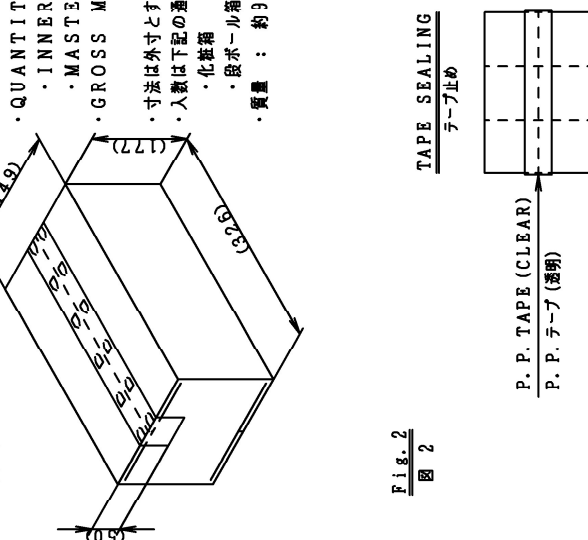


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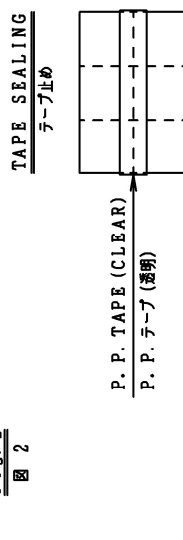


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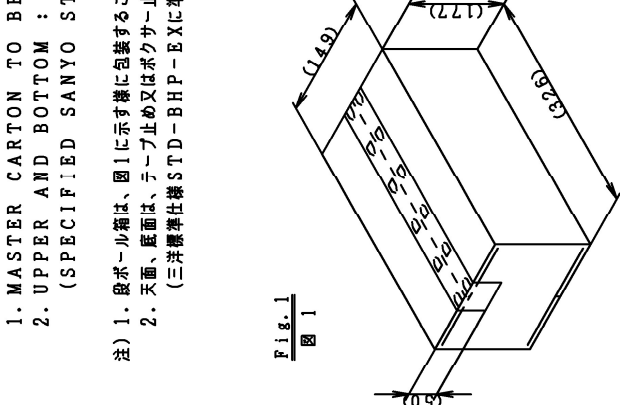


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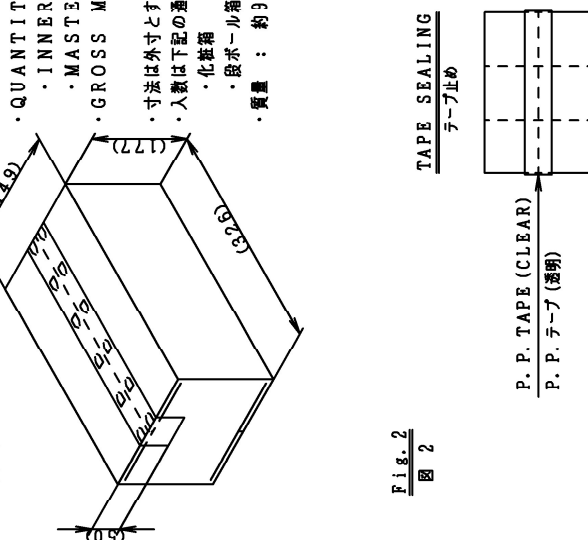


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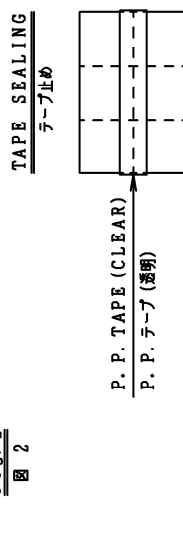


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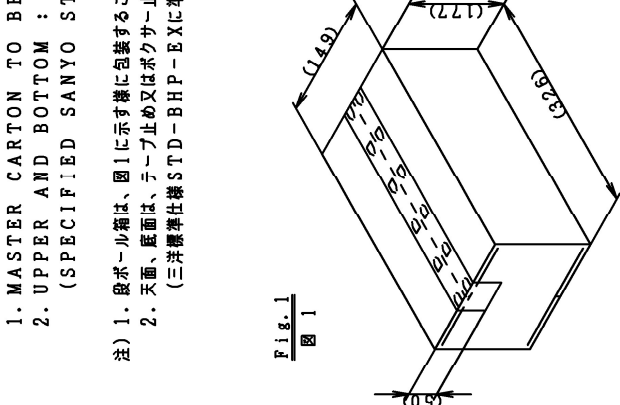


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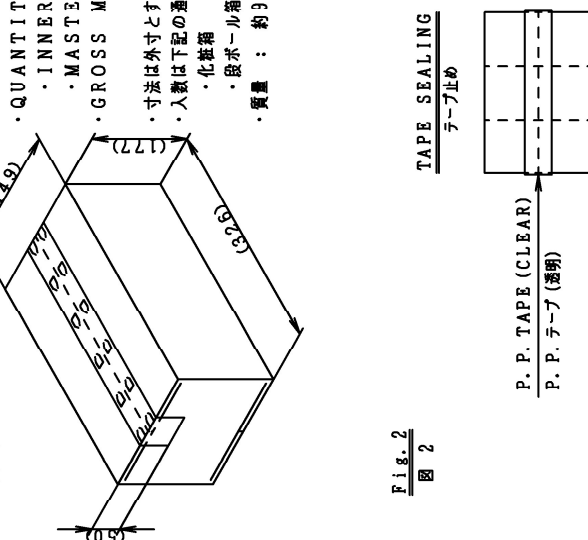


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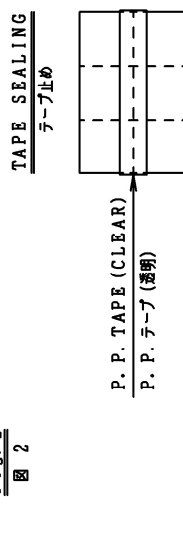


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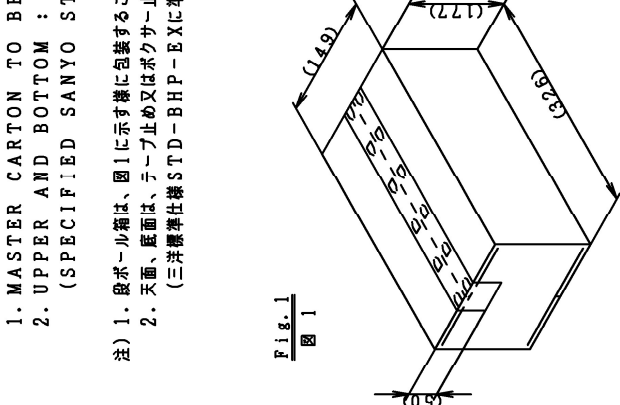


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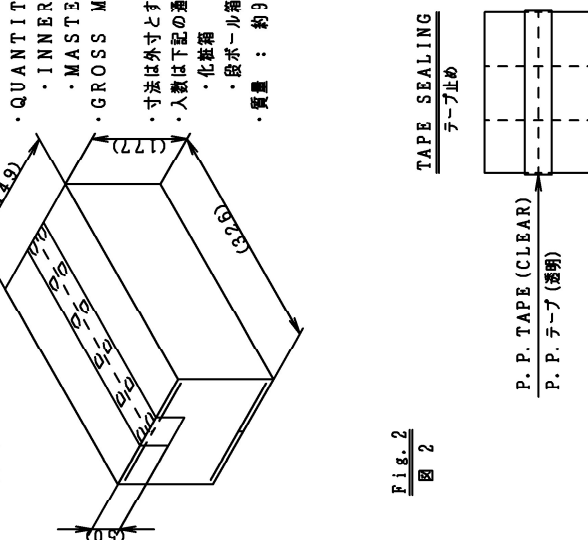


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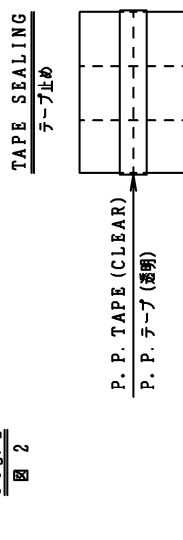


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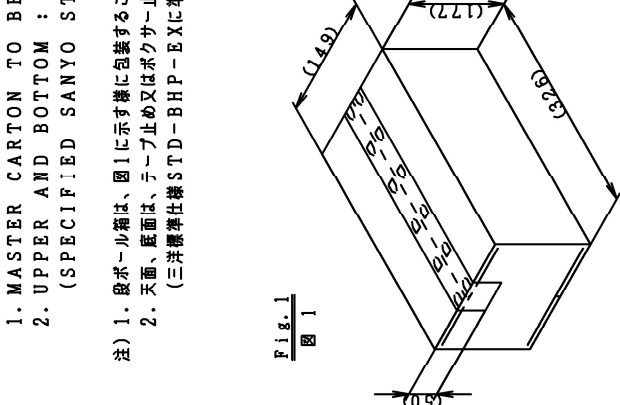


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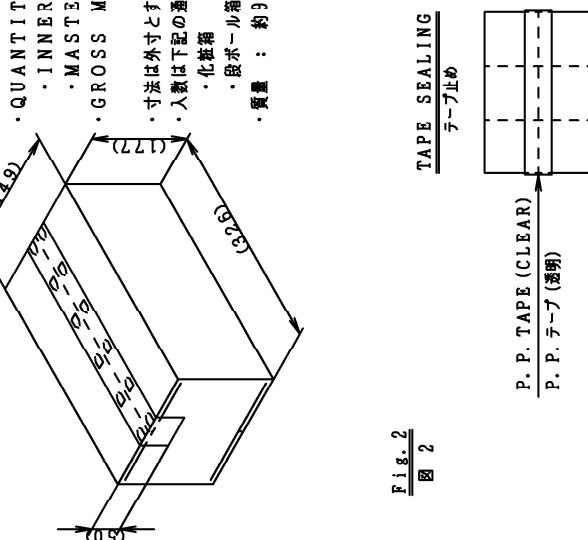


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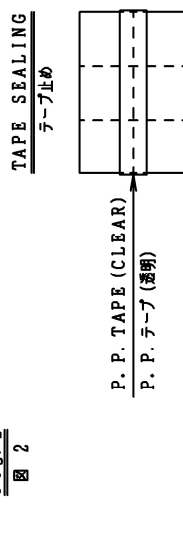


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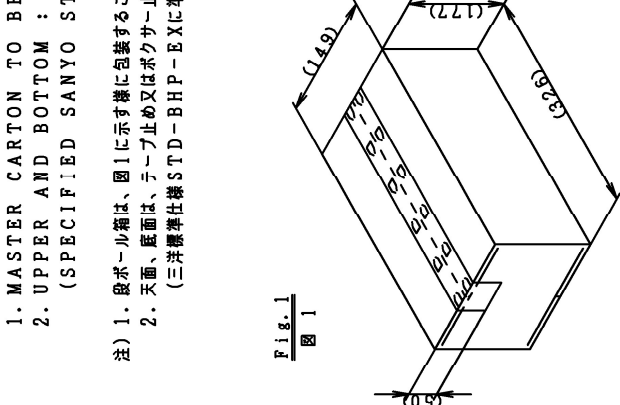


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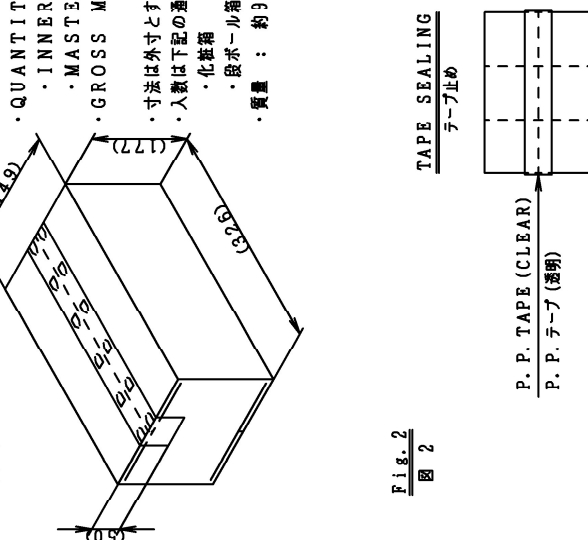


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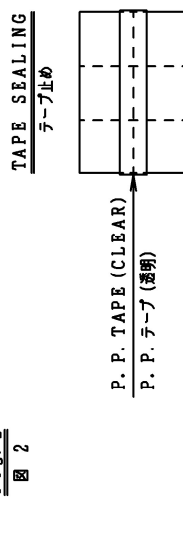


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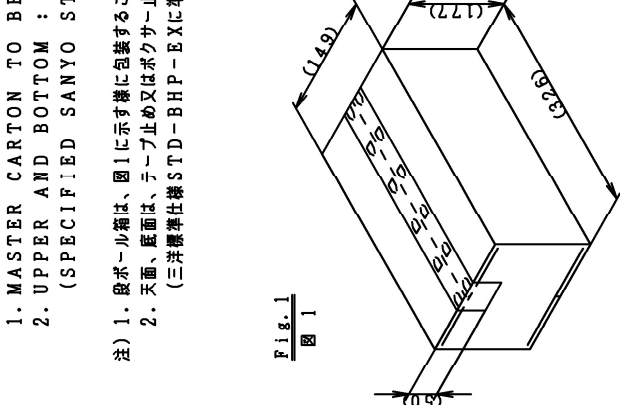


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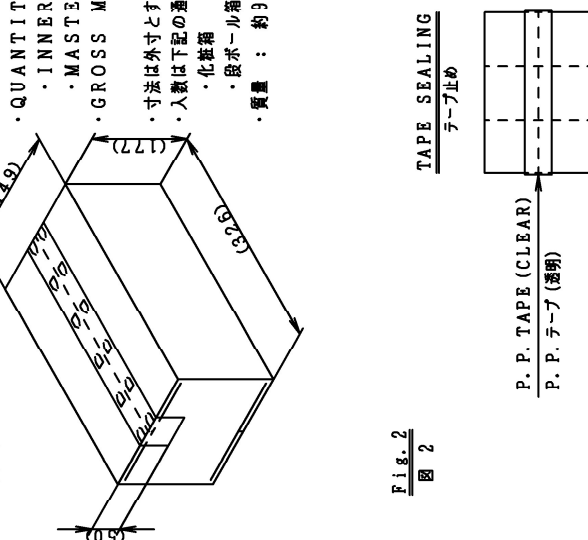


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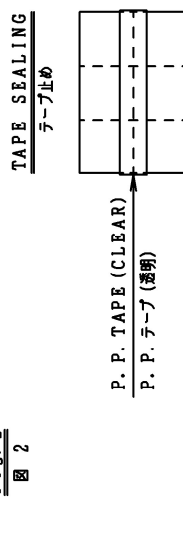


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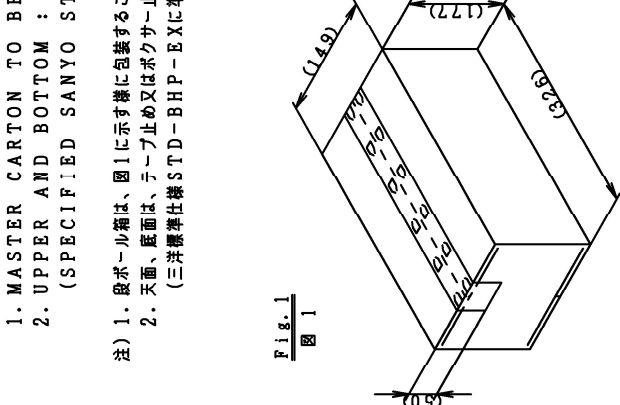


Fig.2  
図 2

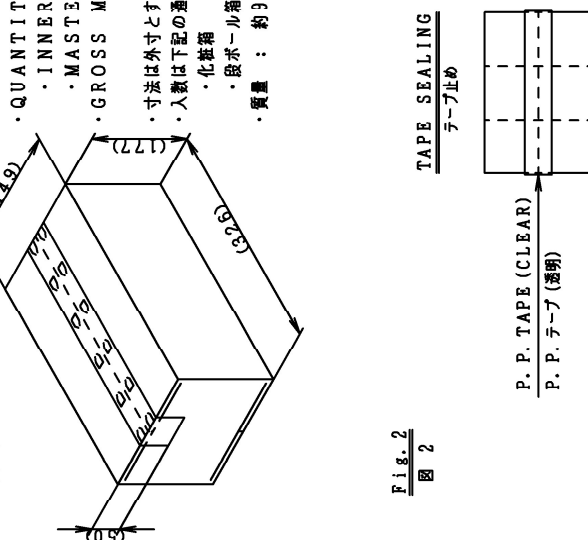


Fig.2  
図 2

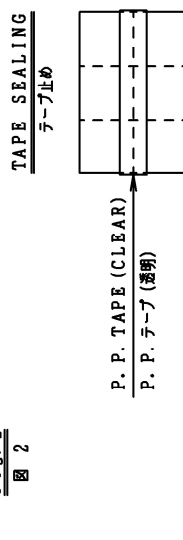


Fig.1  
図 1

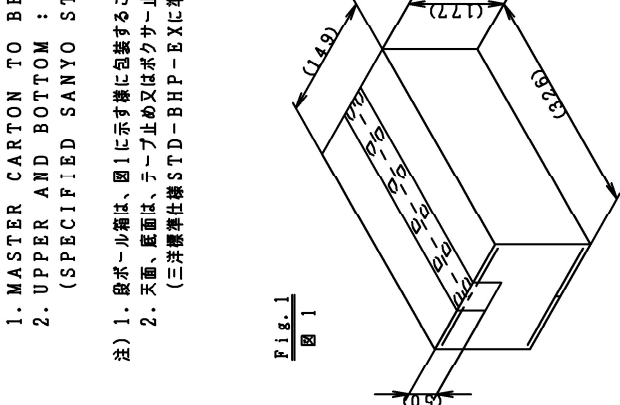


Fig.2  
図 2

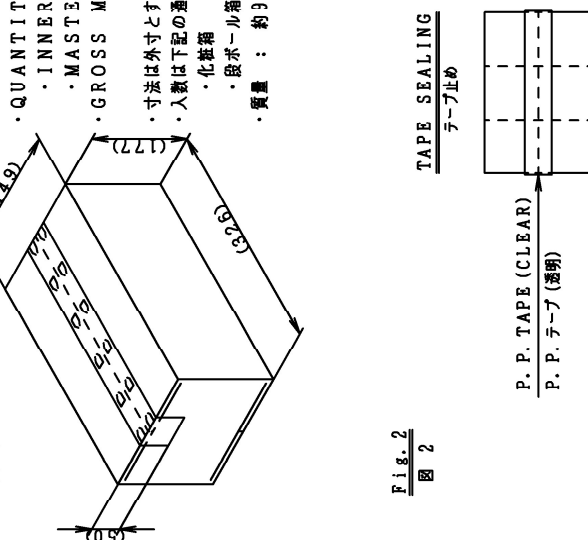


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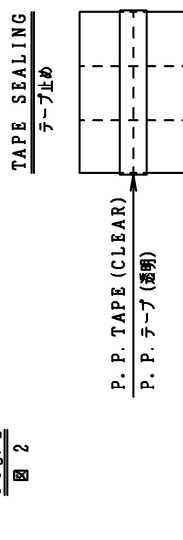


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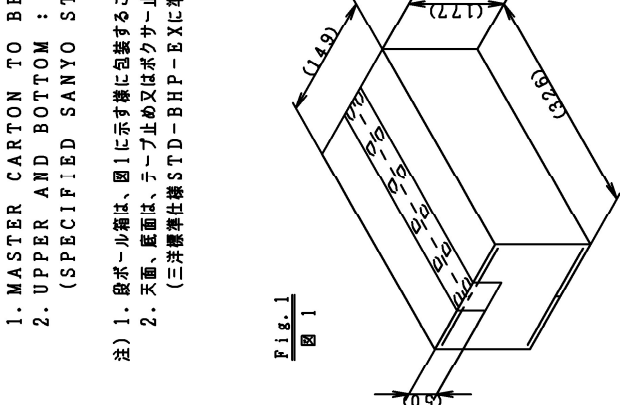


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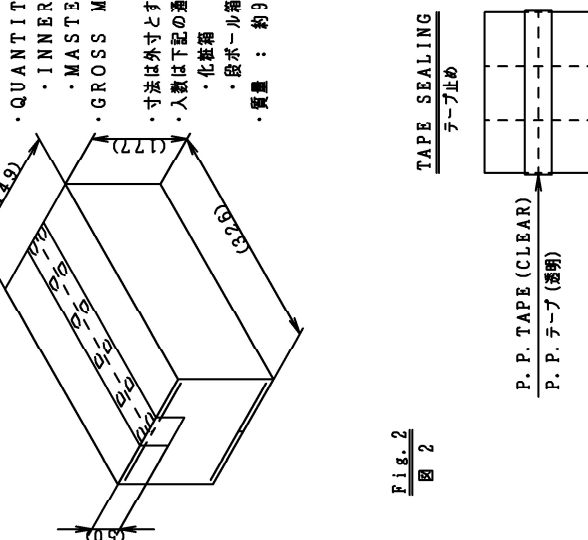


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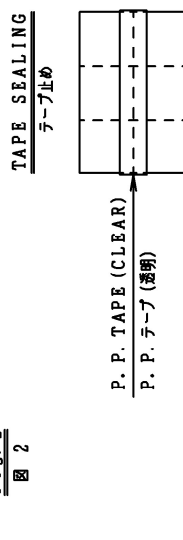


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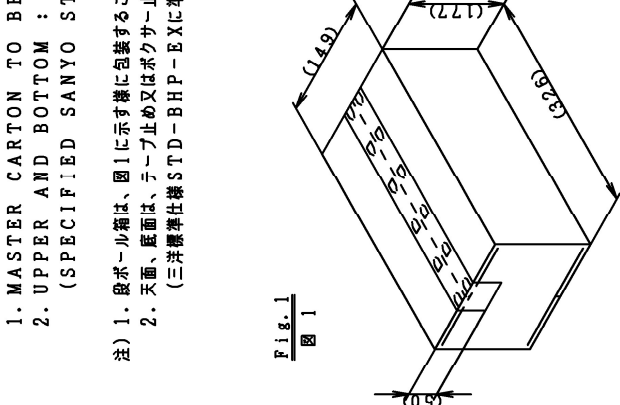


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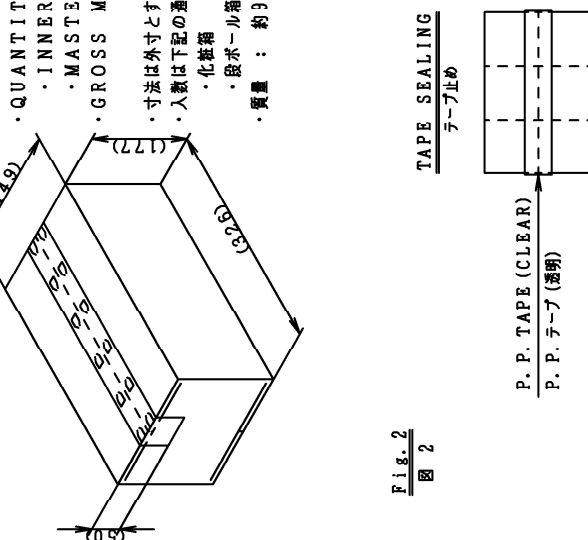


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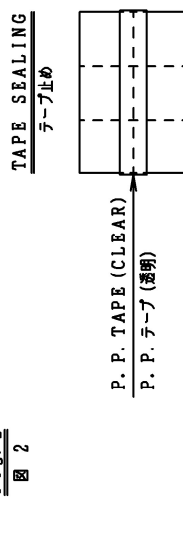


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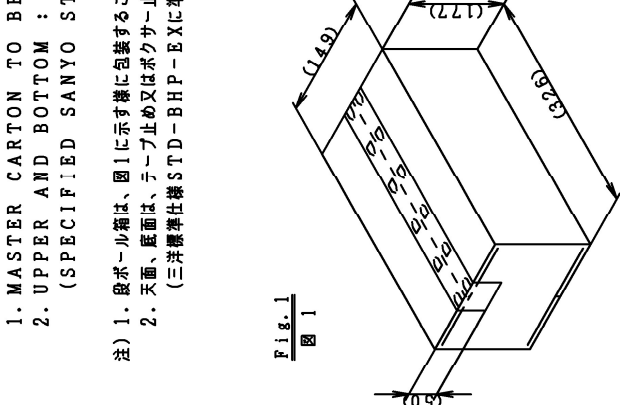


Fig.2  
図 2

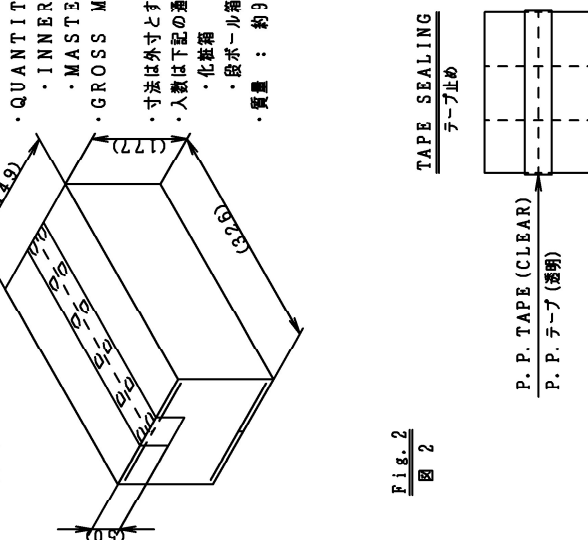


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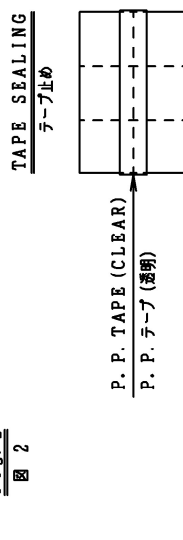


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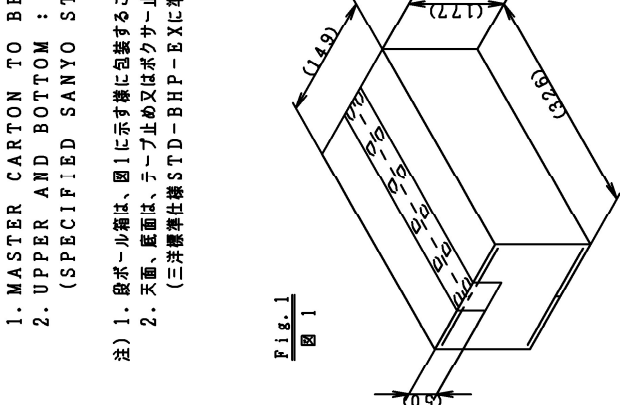


Fig.2  
図 2

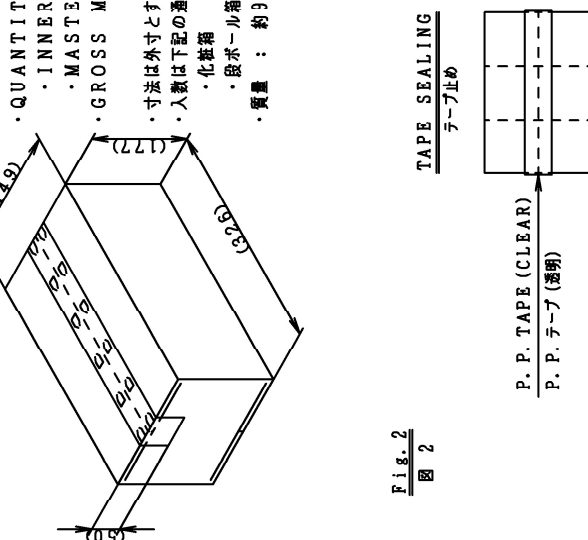


Fig.2  
図 2

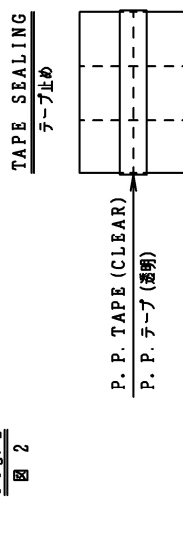


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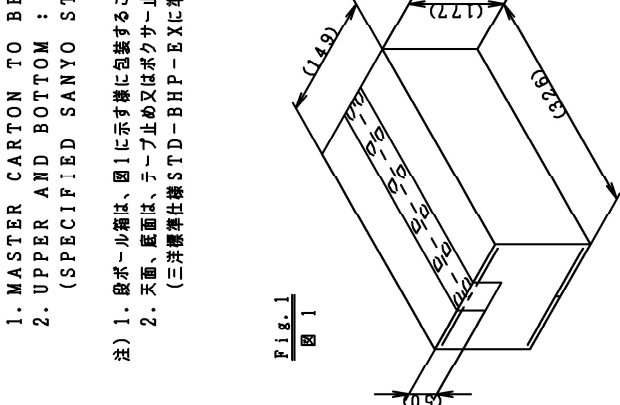


Fig.2  
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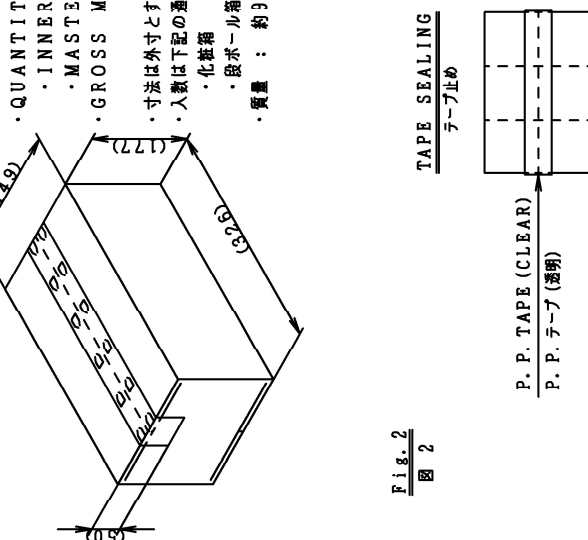


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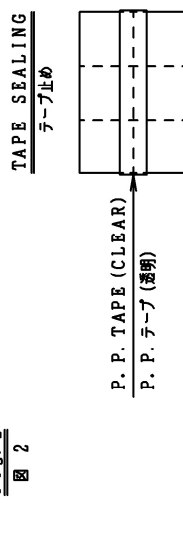


Fig.1  
図 1

